



Quiet Supersonic Technology (QueSST) X-Plane Test

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from
NASA Glenn Research Center,
Cleveland OH

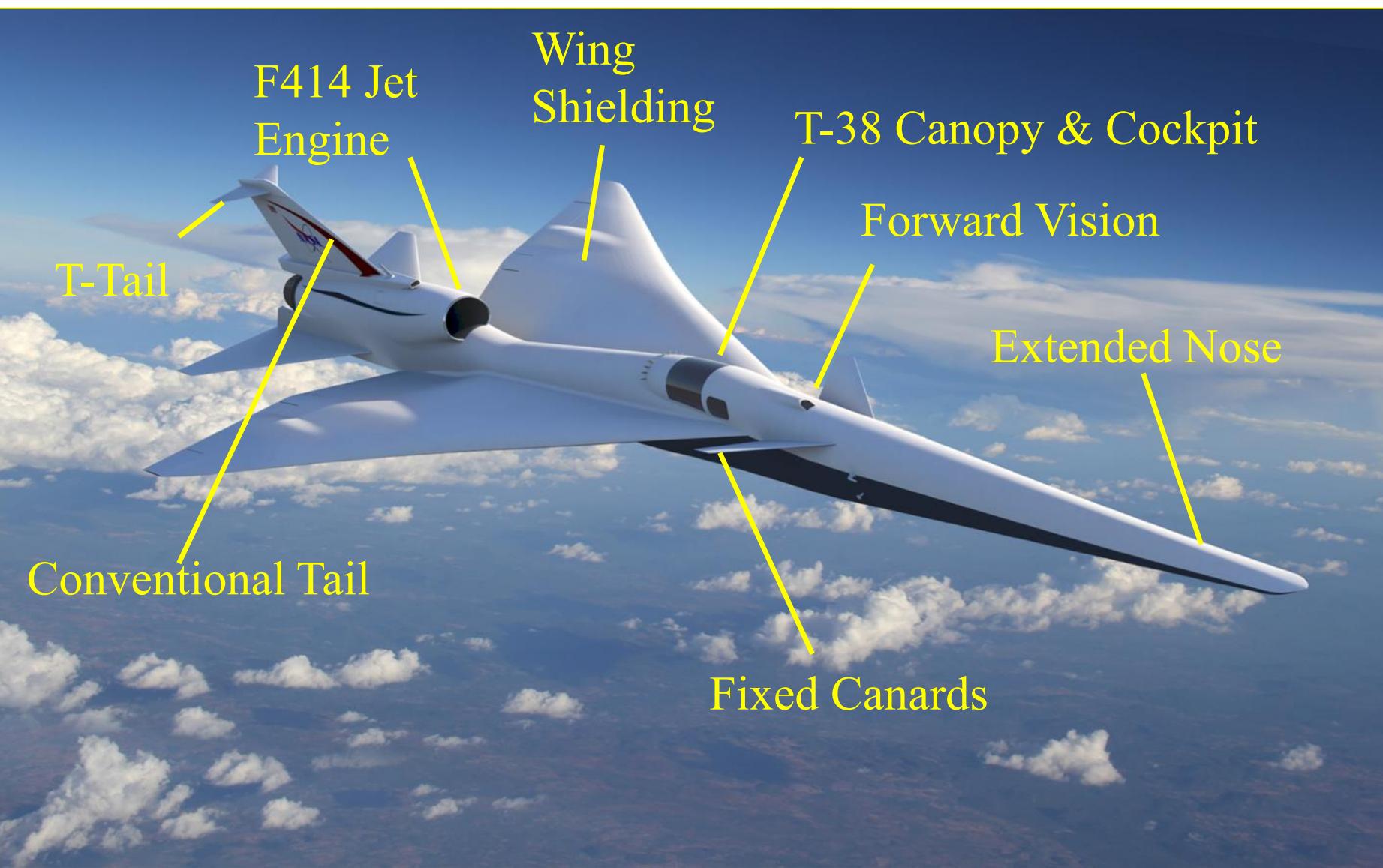


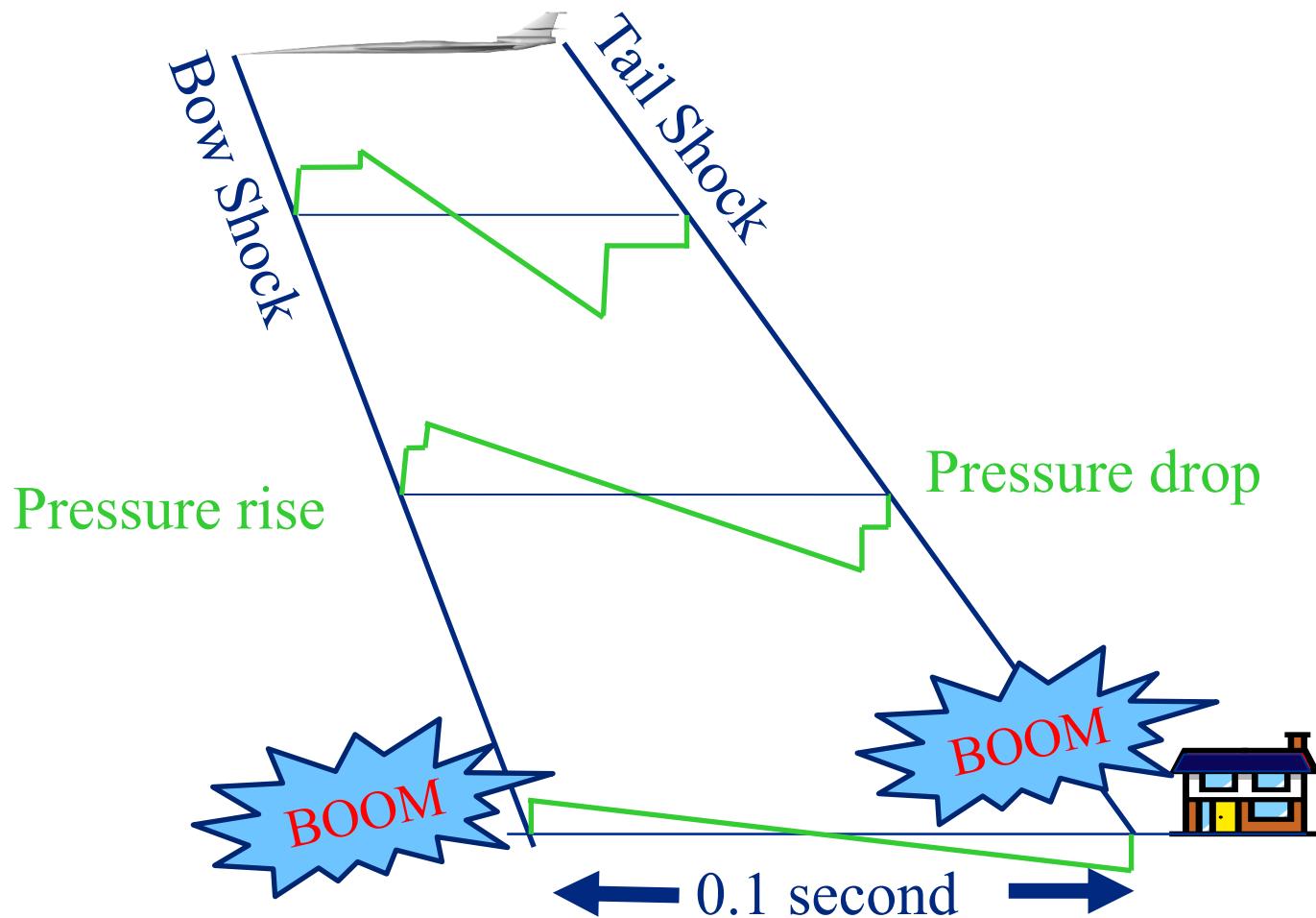
Outline

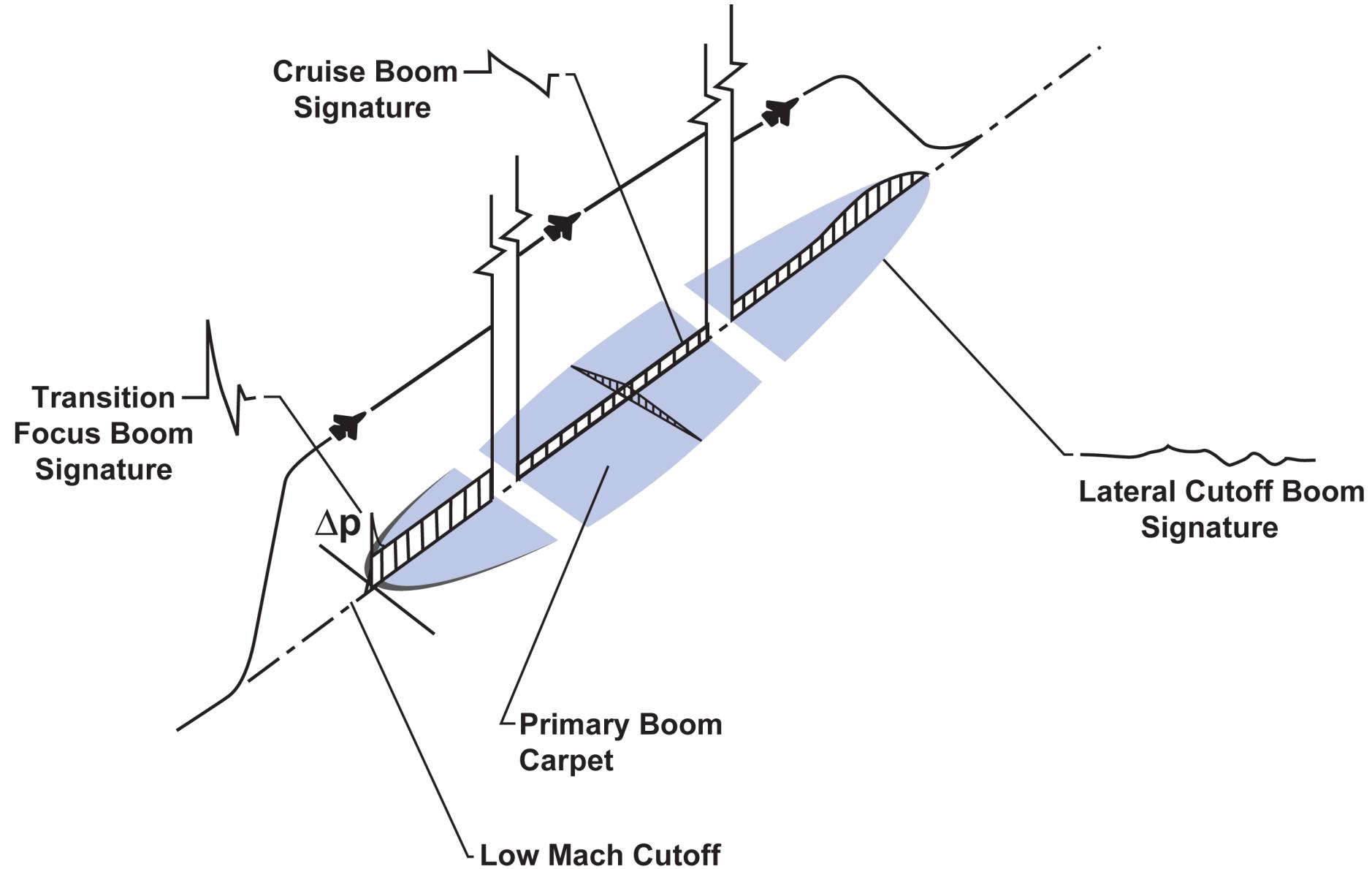
- Why QueSST?
- 8x6 Wind Tunnel
- QueSST Model
- Fabrication Progress

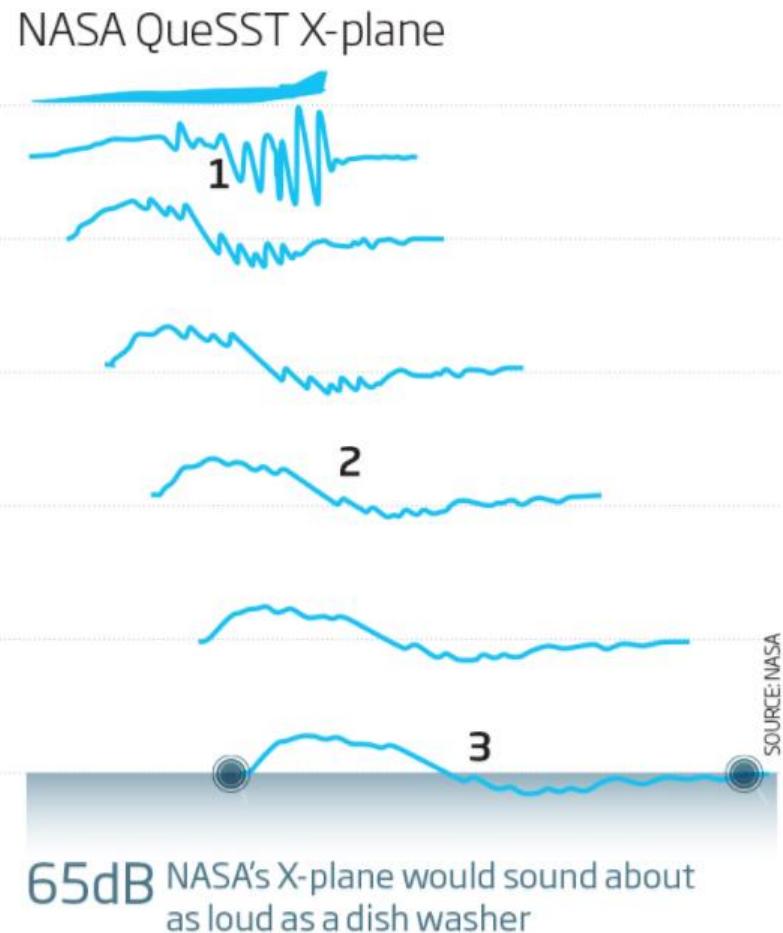
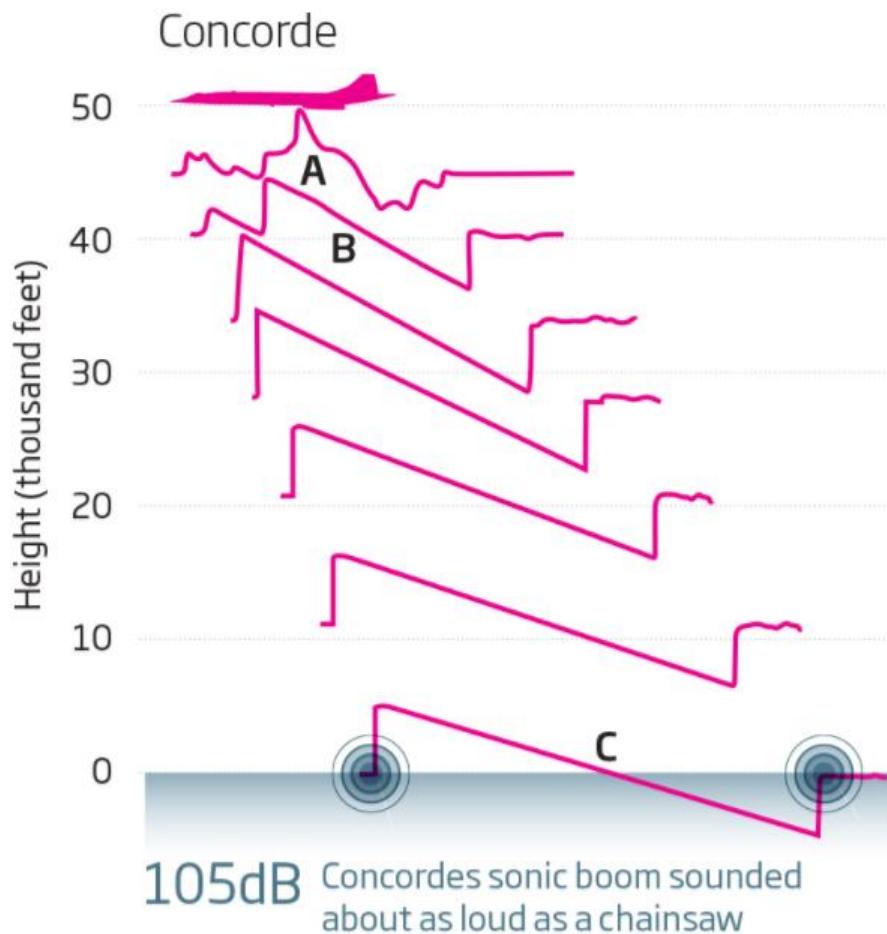


WHY QUESST?





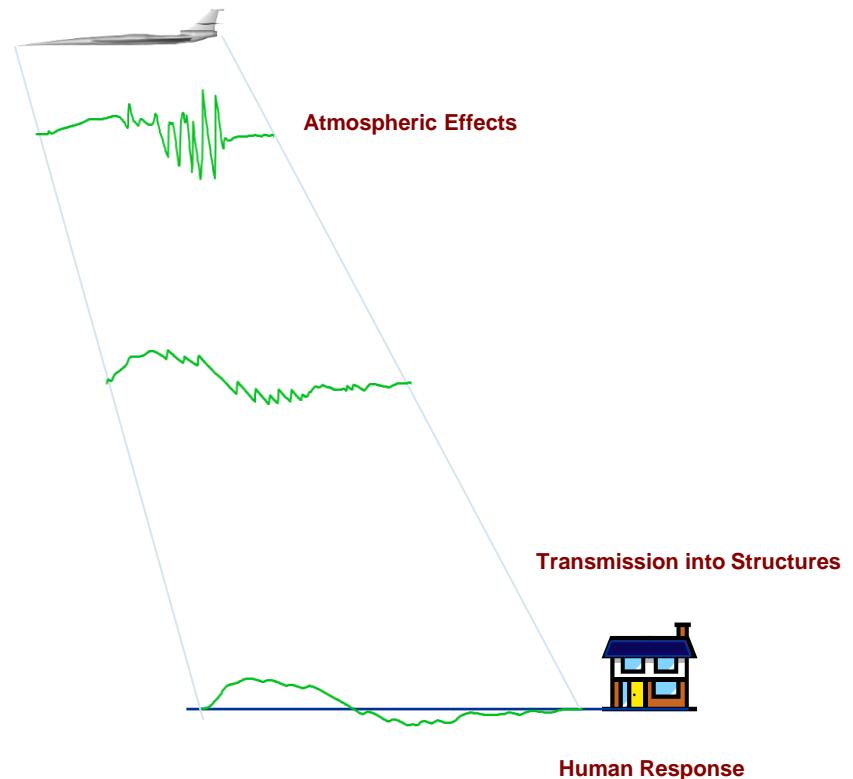






NASA Sonic Boom Research:

- Low Boom Vehicle Design
- Atmospheric Propagation
- Outdoor & Indoor Acoustics
- Human Response
 - Laboratory Studies & Metrics
 - Field Studies & Community Response





Human Response

Community tests

Specialized simulation facilities



Jury tests





Next Step – Low Boom Flight Demonstration X-Plane

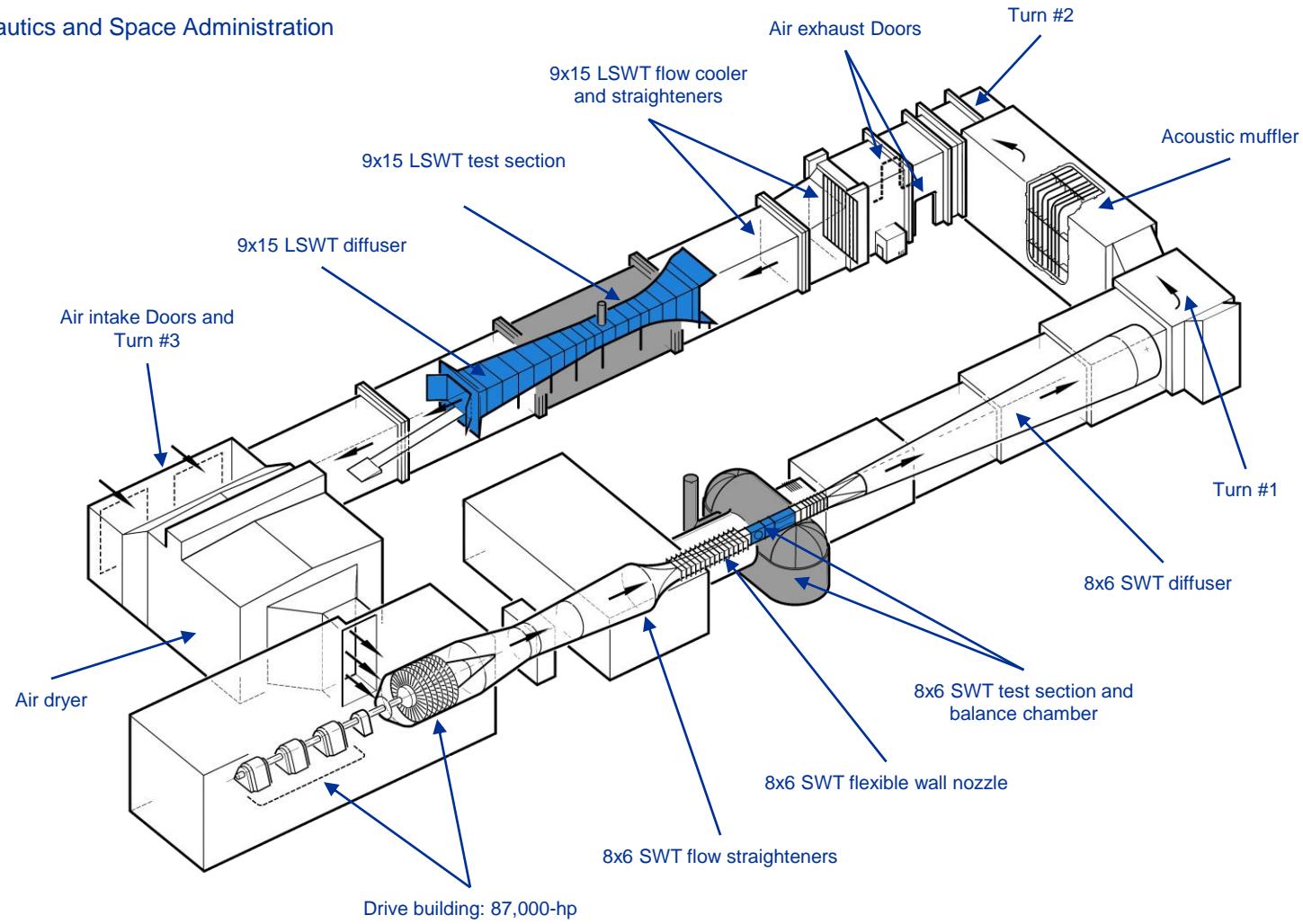


Awarded to Lockheed Martin

Wind Tunnel Testing at 8'x6' SWT

Propulsion Performance

Verify Vehicle S&C



8- BY 6-FOOT AND 9- BY 15-FOOT WIND TUNNEL COMPLEX



8- by 6-foot and 9- by 15-foot Wind Tunnel Complex



1949 overhead image of 8x6 complex

2015 overhead image of 8x6/9x15 complex





Historical Relevance



↑ C-1960-54465



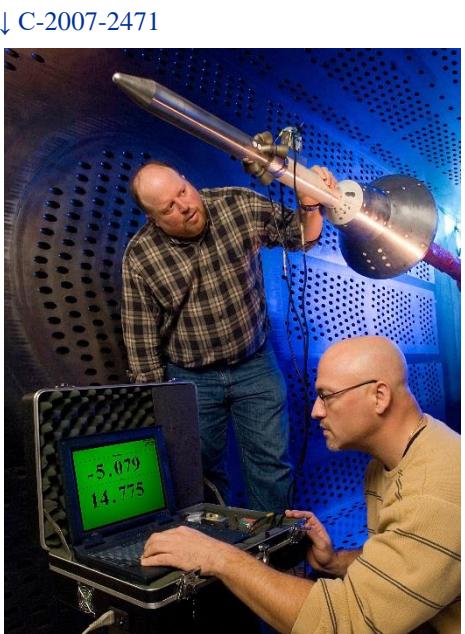
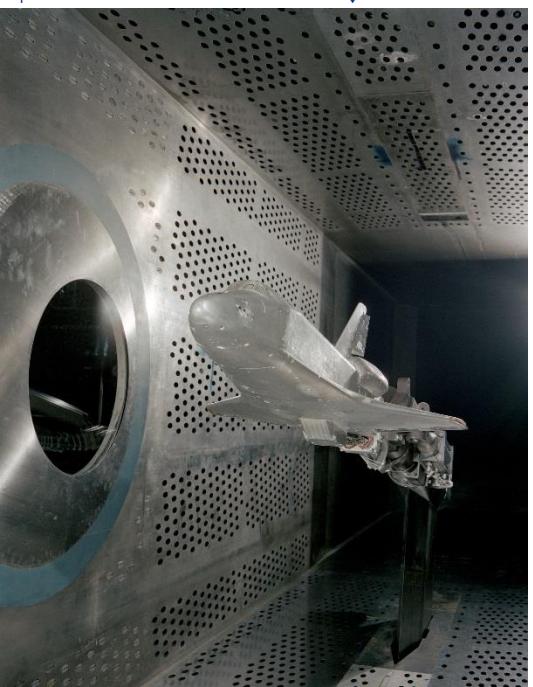
↓ C-1983-6425



↑ C-1986-4703

↓ C-1970-1385

↑ C-1964-72479



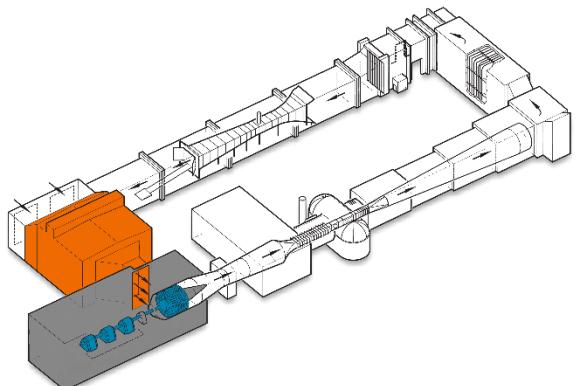
↓ C-2007-2471



Wind Tunnel Drive & Air Dryer



Three 29,000-hp drive motors set in series drive a single shaft



Air-dryer beds upstream of compressor with 8-layers of desiccant



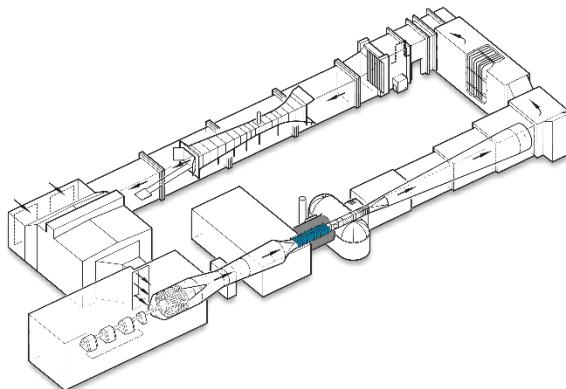
C-1945-23277
7-stage axial compressor with outer shell opened for inspection; max 870-RPM and 2500-lbs/sec mass flow



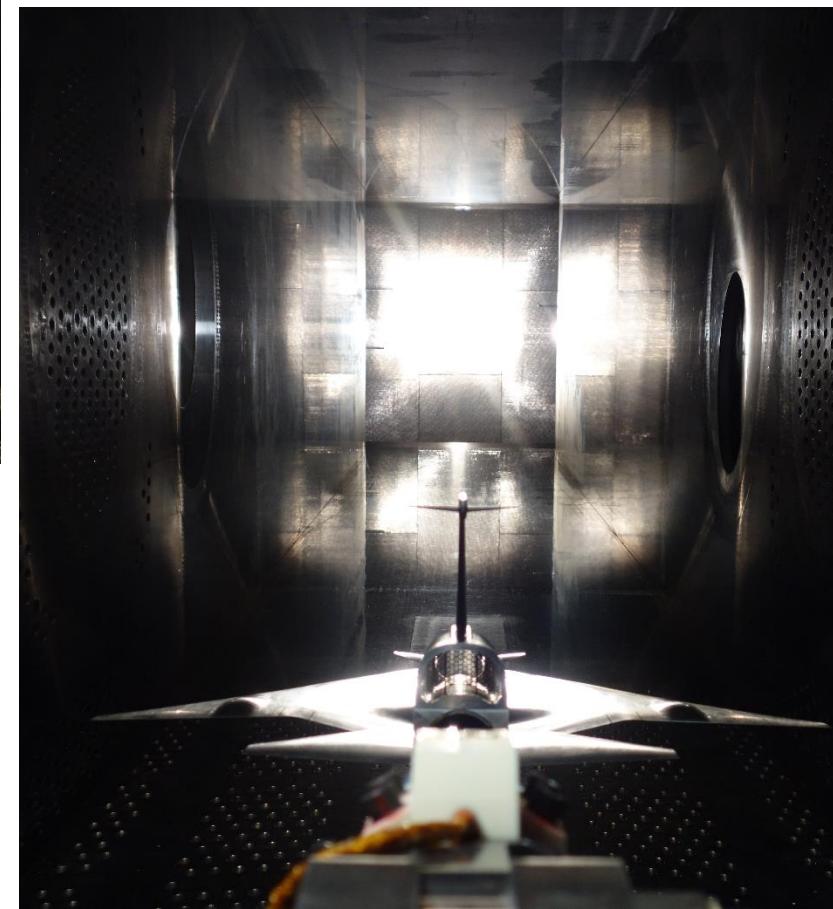
Flexible Walled Nozzle



Hydraulic stations that drive a single wall and the cams that dictate wall movement



QueSST model installed
in 8x6 SWT test section
and the flexwall visible
upstream



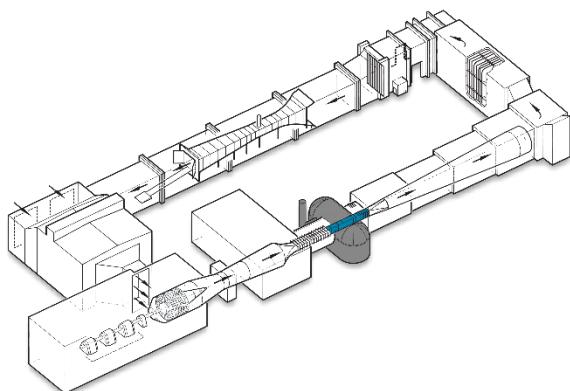


Test Section

"South wall" of test section showing both smooth and porous sections with both Schlieren windows and porous blanks

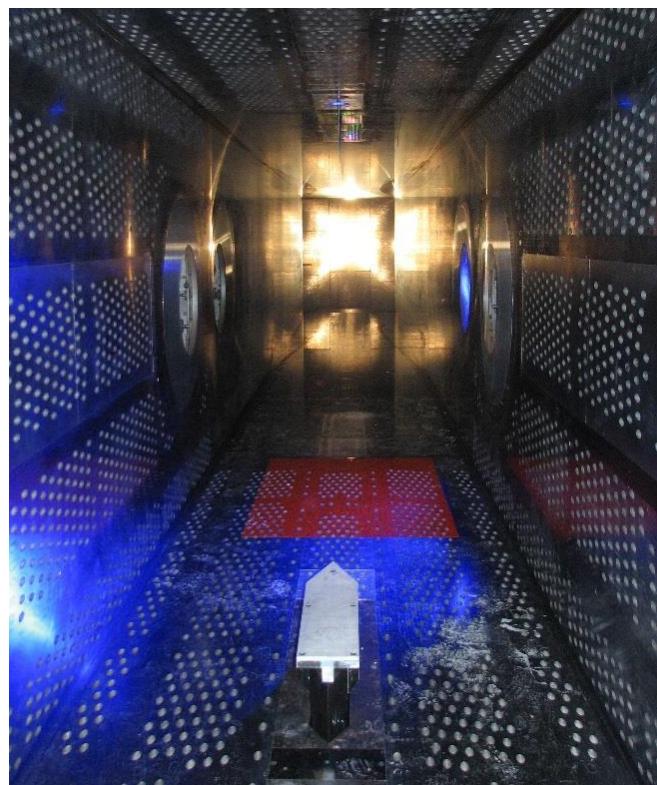
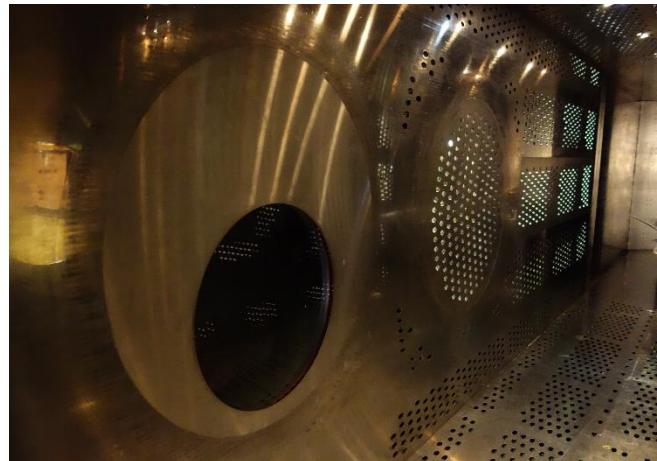


C-1956-42930
Porosity hole drilling operation in
8x6 SWT, 1956



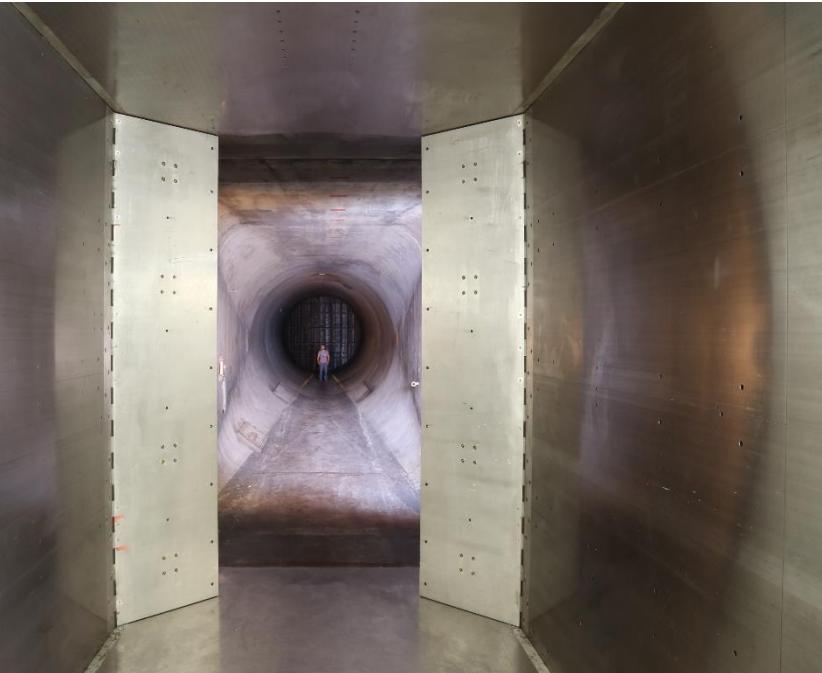
QueSST model installed in 8x6 SWT test section

Looking upstream; flow imaging installation and full view of 8x6 SWT test section

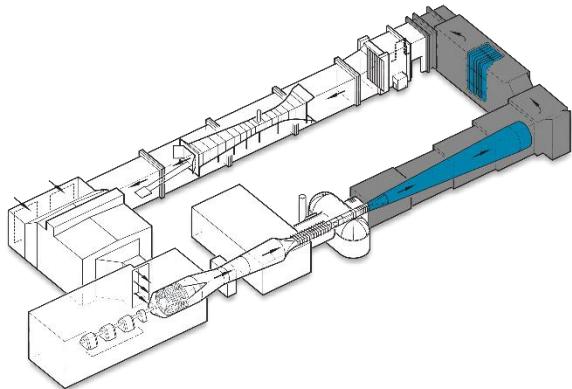




Diffuser & Acoustic Muffler



8x6 diffuser as seen from the test section looking downstream; visible person is halfway down



C-1950-26414
End of 8x6 SWT diffuser,
into Turn #1, and into
triple-storied Acoustic
Muffler

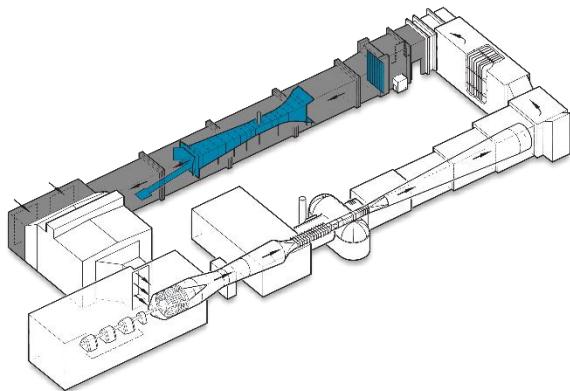




Closing the Circuit and the 9x15 LSWT



C-1990-4389
McDonnell Aircraft Company
279-3C STOVL model



C-1994-01831L
Turbofan model using
compressed air as fan
drive; installed in
legacy 9x15 LSWT



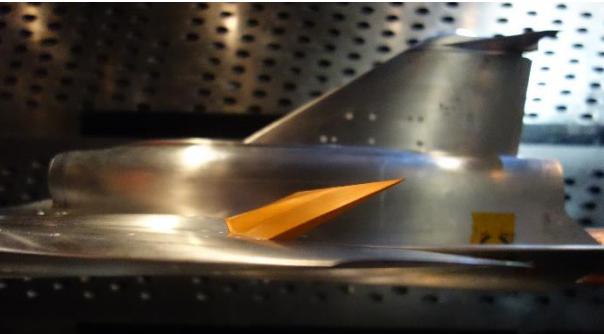
9x15 test
section
dismantled
in
preparation
for facility
upgrades
in 2017-
2018



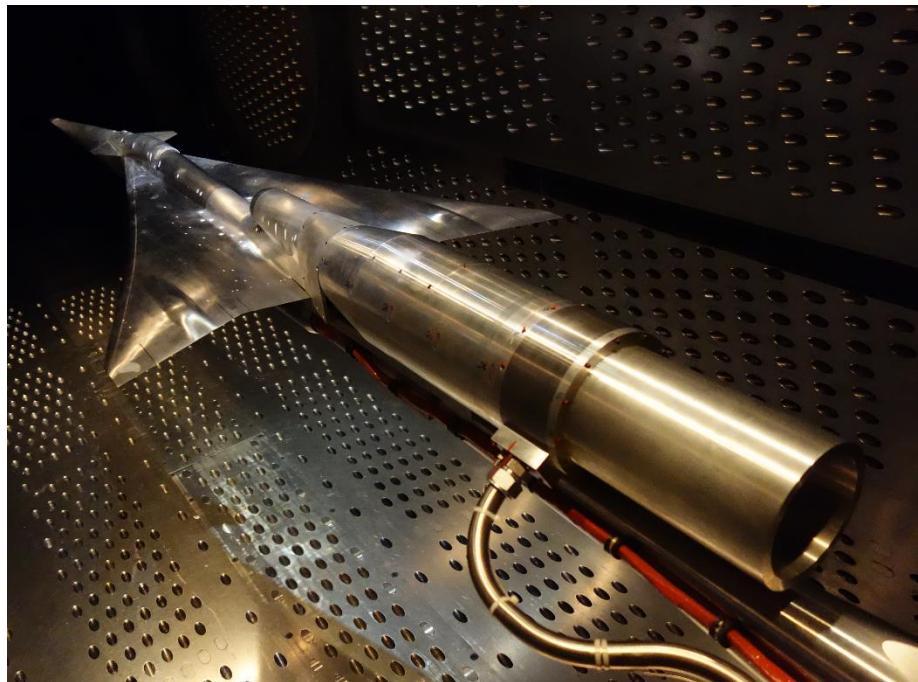
INSTALLATION OF QUESST



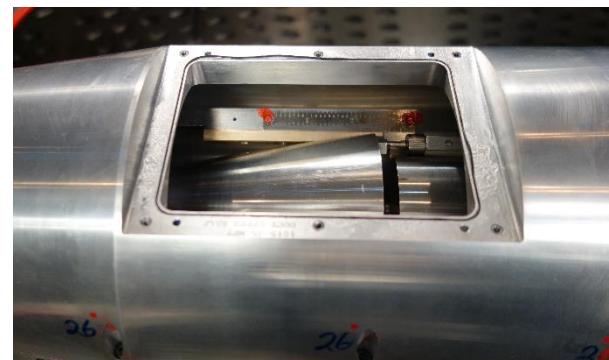
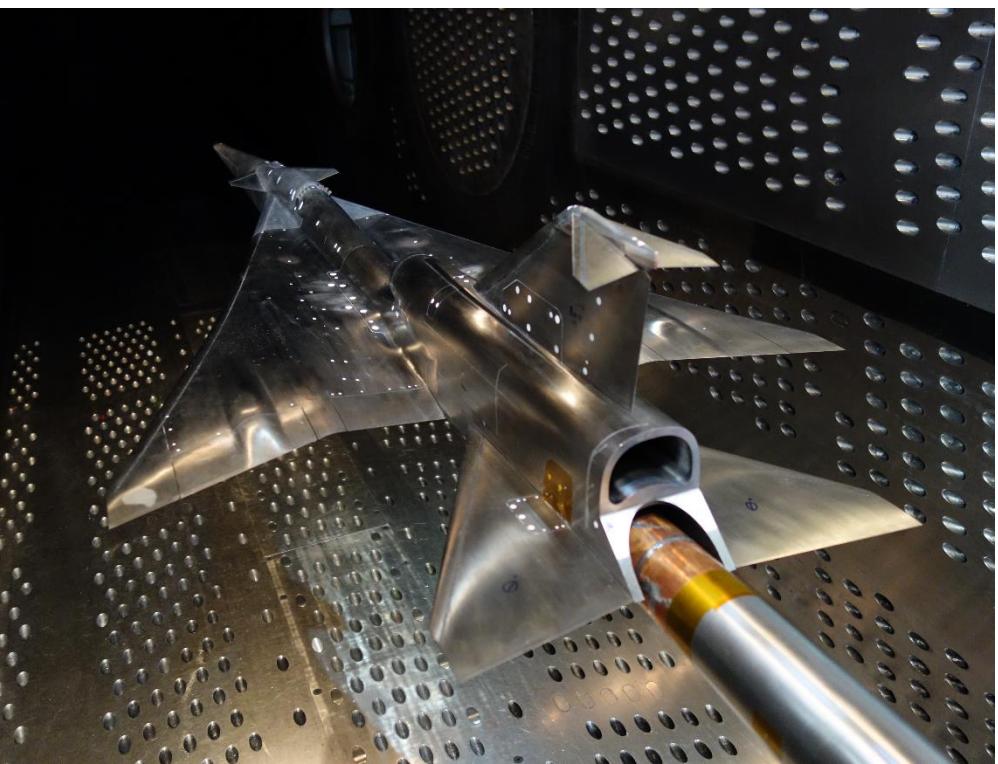
QueSST Test Phases



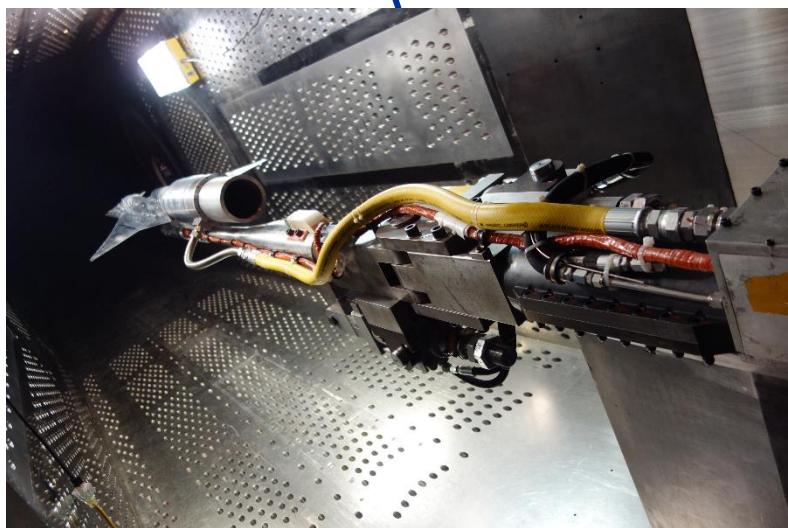
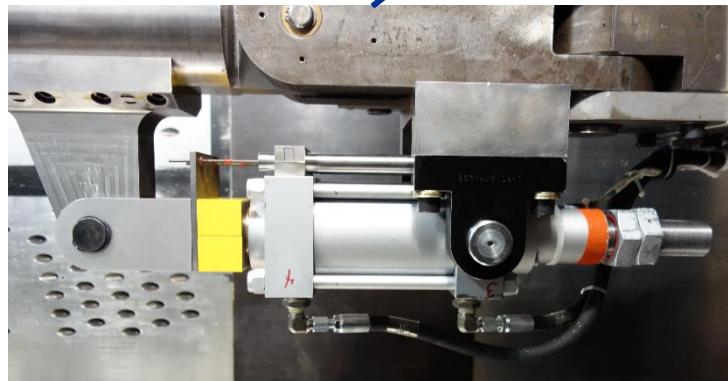
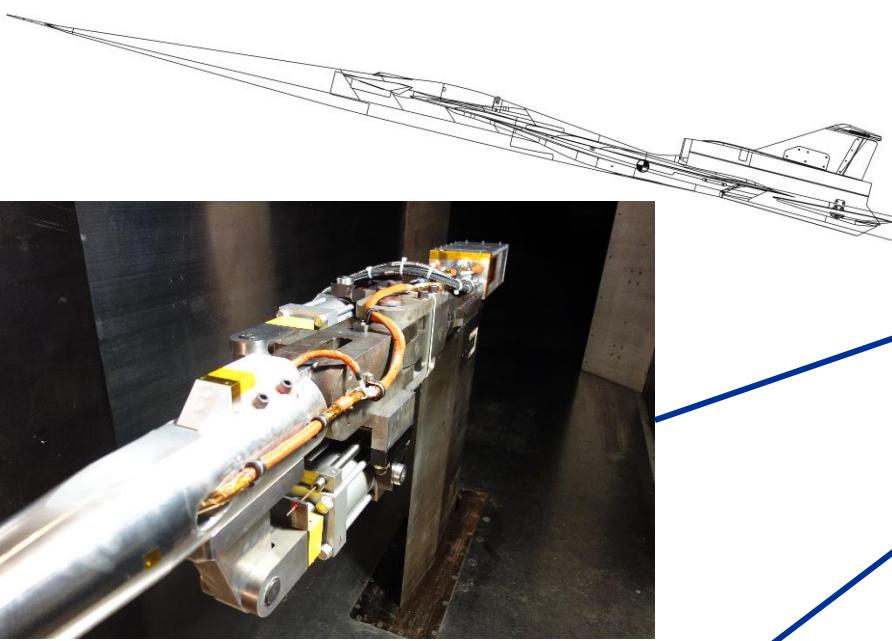
QueSST
aerodynamic
installation
February 2017 –
March 2017



QueSST
propulsion
installation
April 2017 –
May 2017

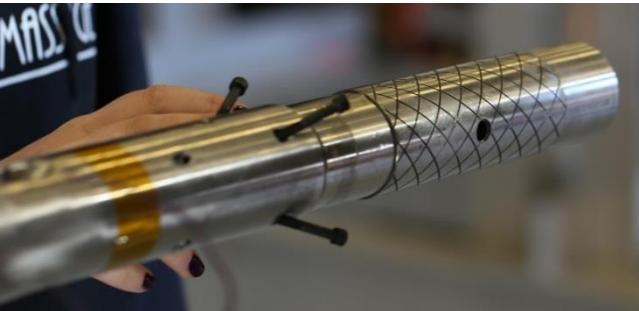


Components of the QueSST Supports





Prep Room Installation & Checkloads



Balance installation in-progress

Model support stack-up installed on model positioning system



1,080-lbs loading in the Normal, or "Lift" component



Model instrumentation work in preparation area

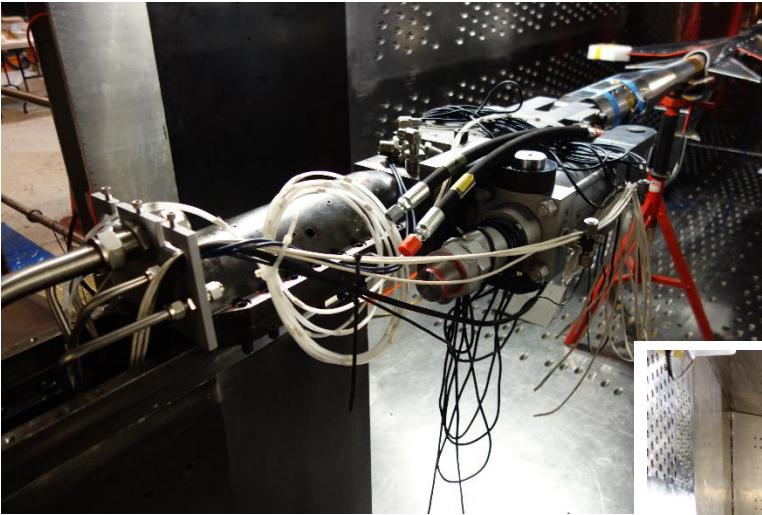




Test Section Installation



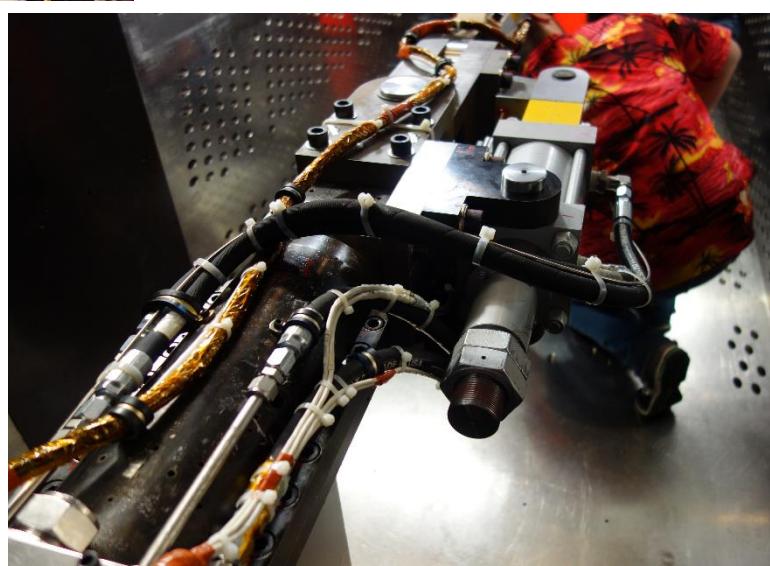
Lift of QueSST model into tunnel through downstream 16-foot hatch



QueSST model installed, lifted off cart, cart pushed forward and disassembled



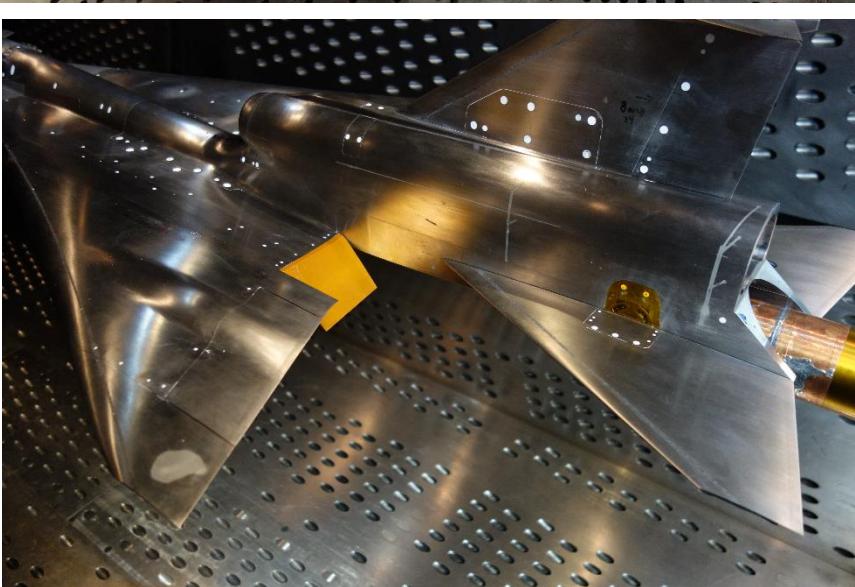
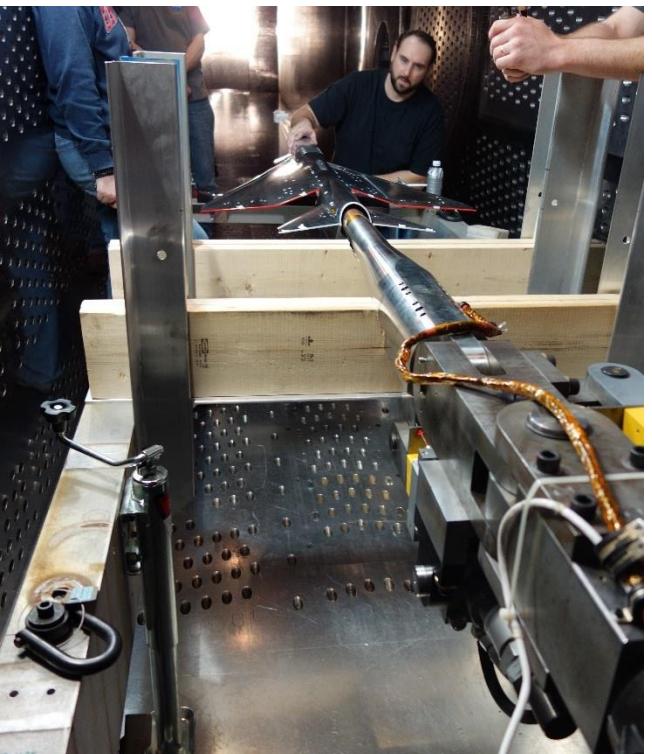
QueSST assembly and data system validation checkloads as installed in test section



Support structure hydraulics and instrumentation cleaned up for run



Testing - Aero

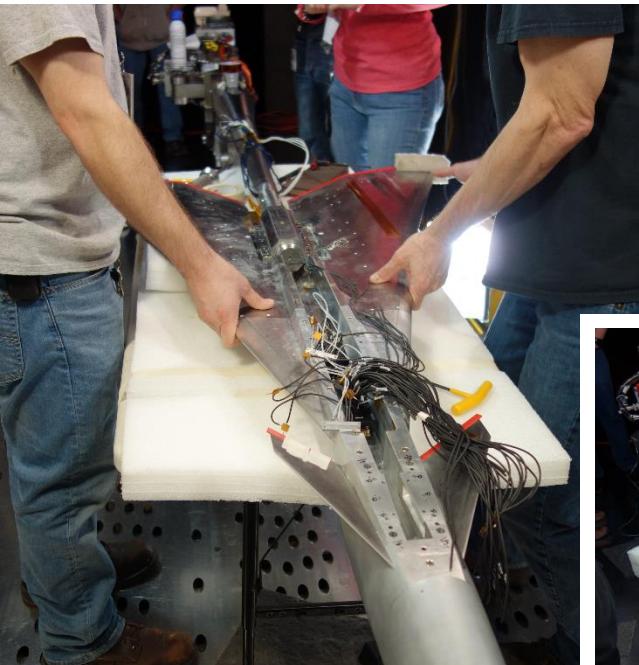




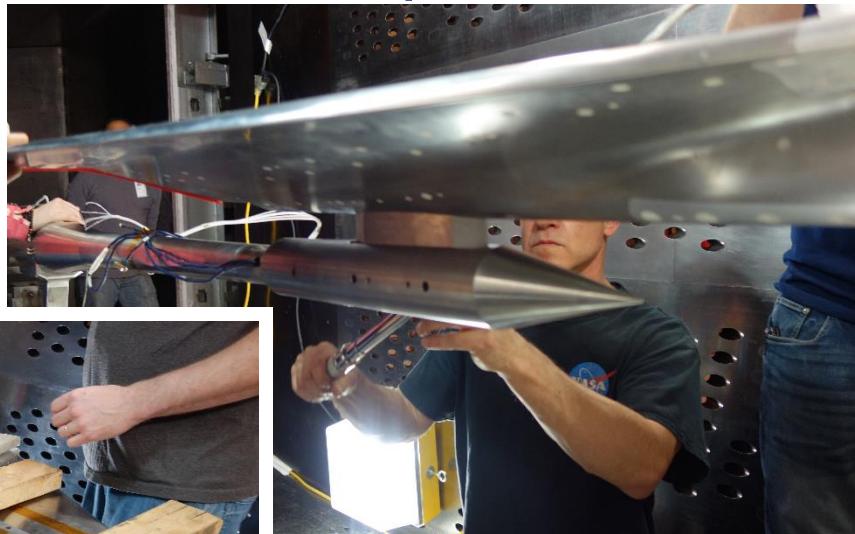
Testing - Aero



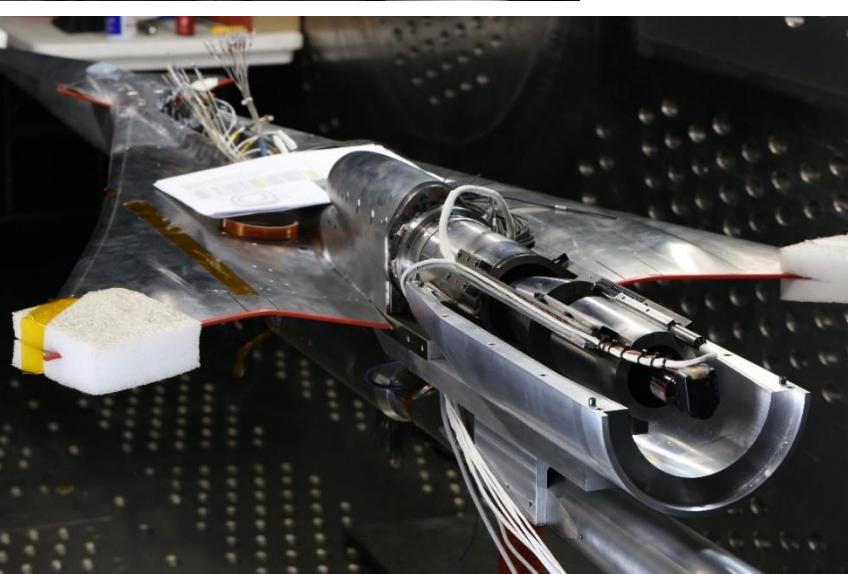
Model Change from Aero to Prop



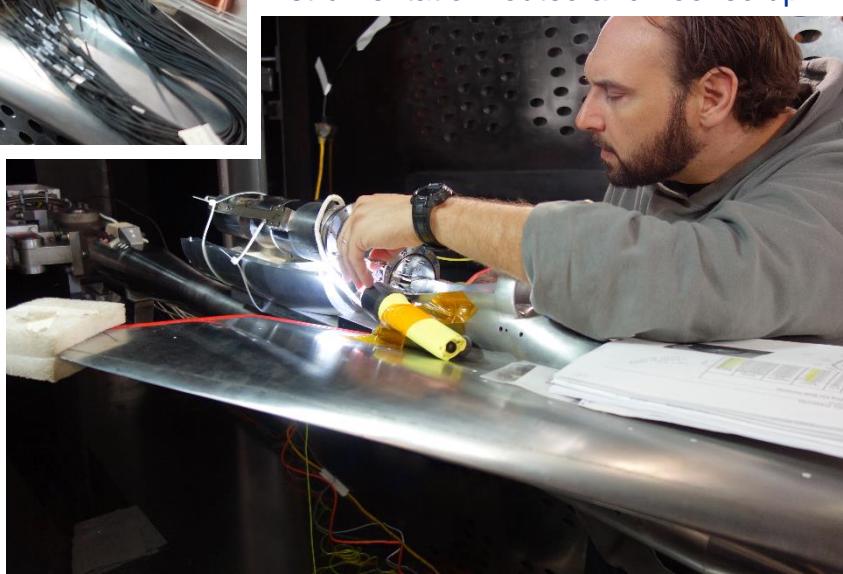
Aero tail geometry, internal balance mounting block, and balance removed; Model re-installed on offset blade to allow for MFP can



Propulsion geometry, rakes, and instrumentation routed and hooked up

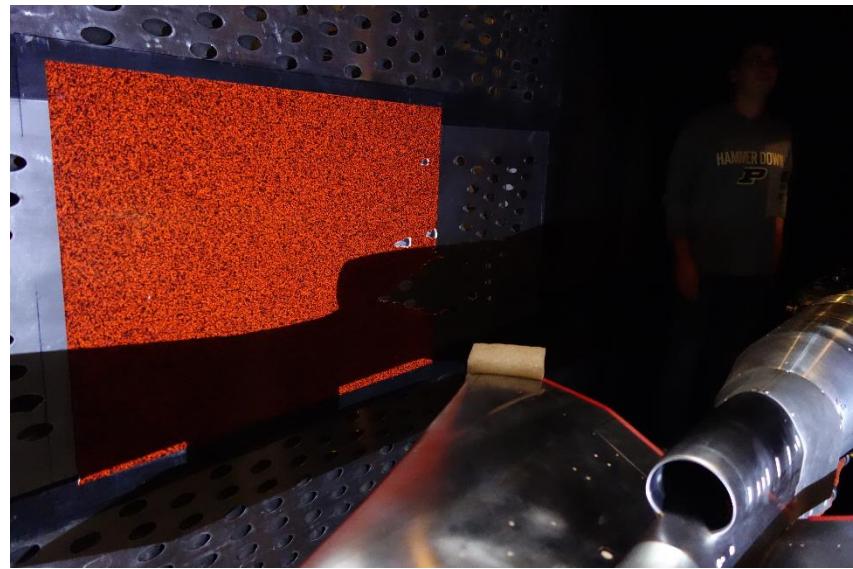
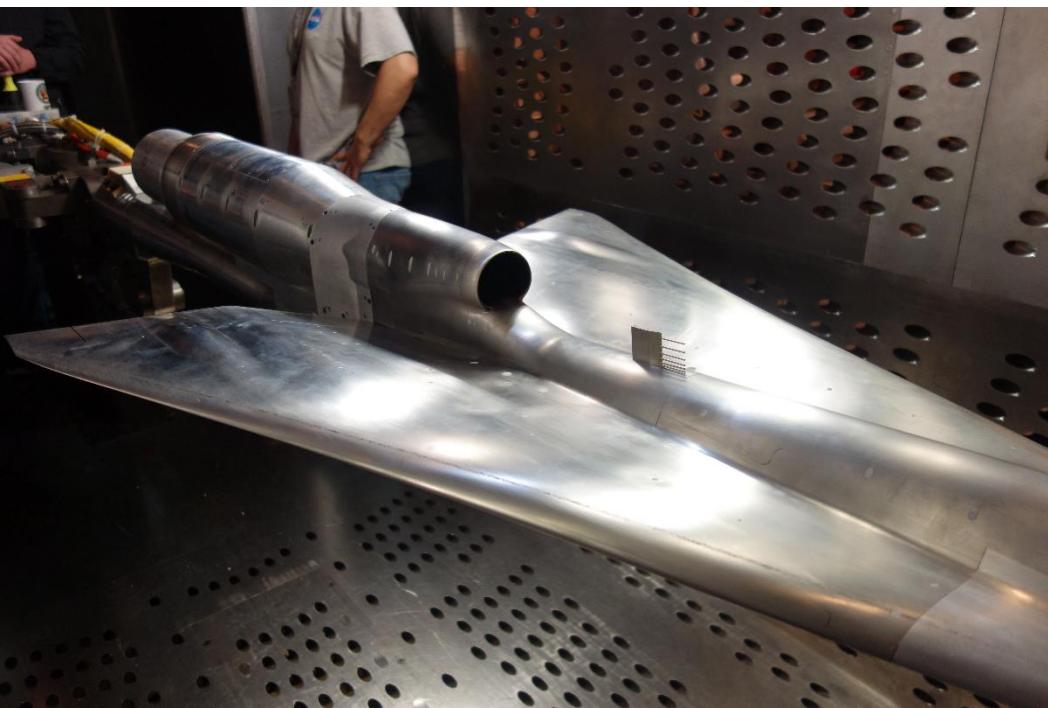


MFP installed and motion checked out



Testing - Propulsion

Inlet boundary layer rake installed



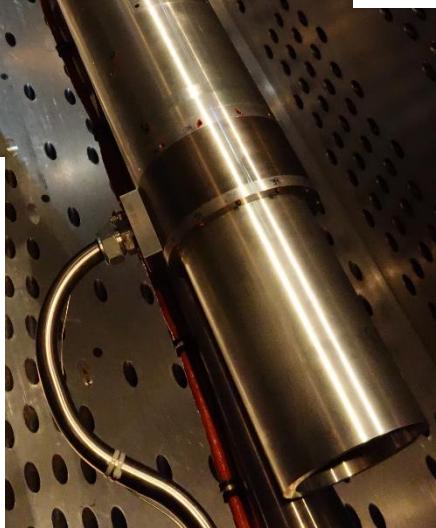
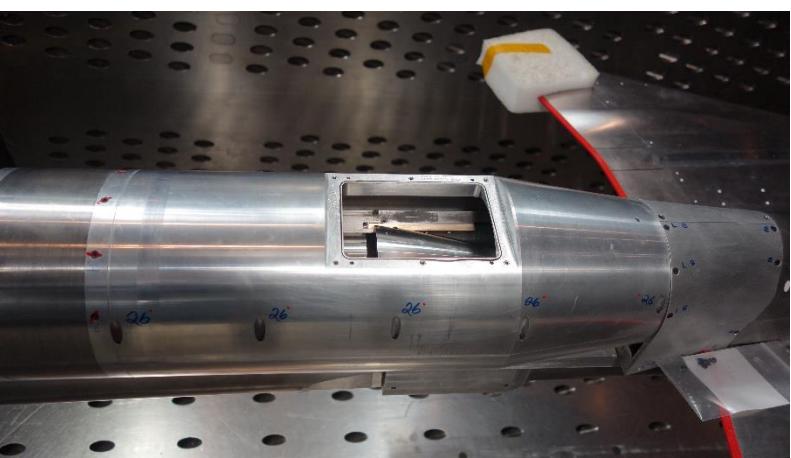
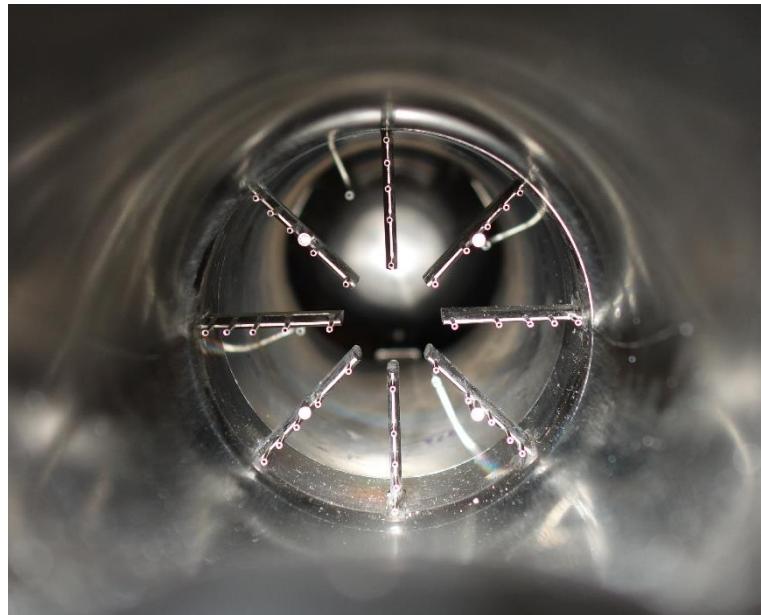
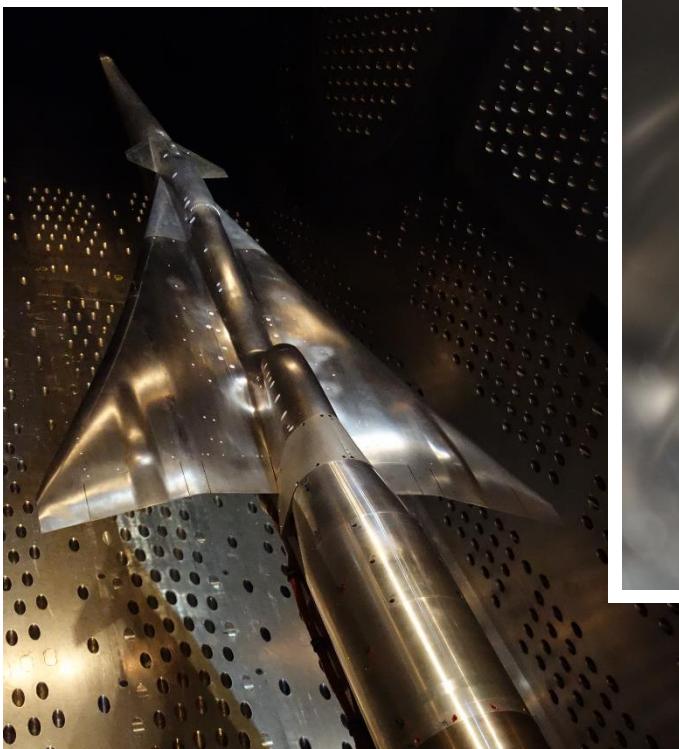
Background Oriented Schlieren (BOS) installed

Three different vortex generator (VGs) installed for propulsion inlet testing



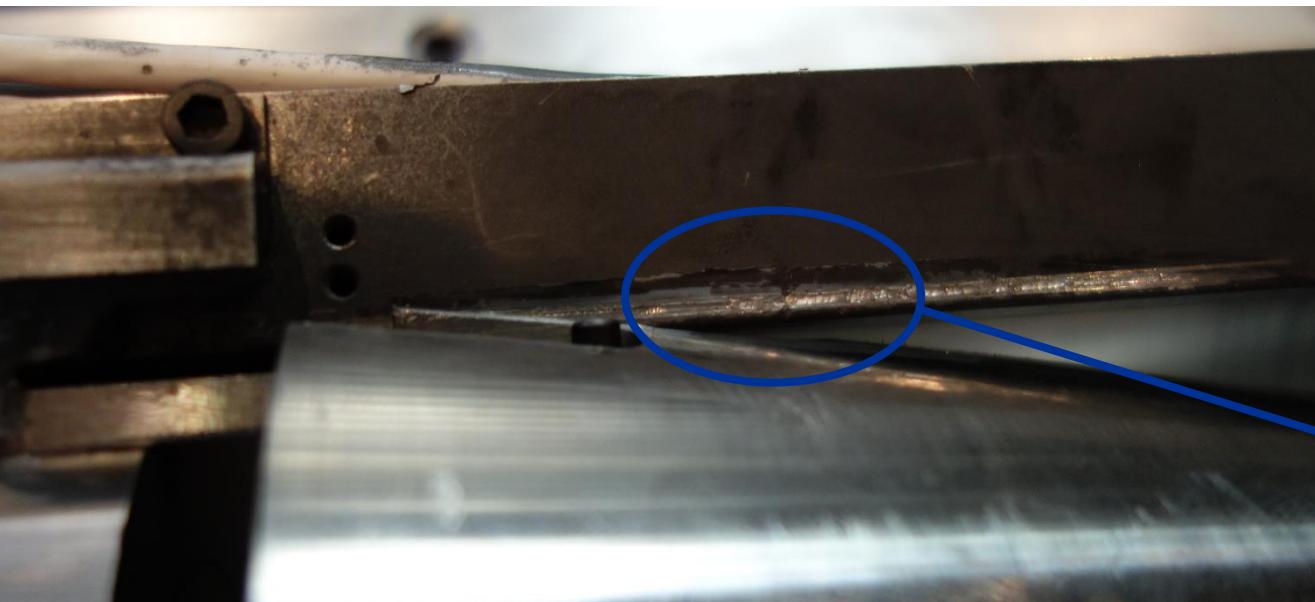


Testing - Propulsion





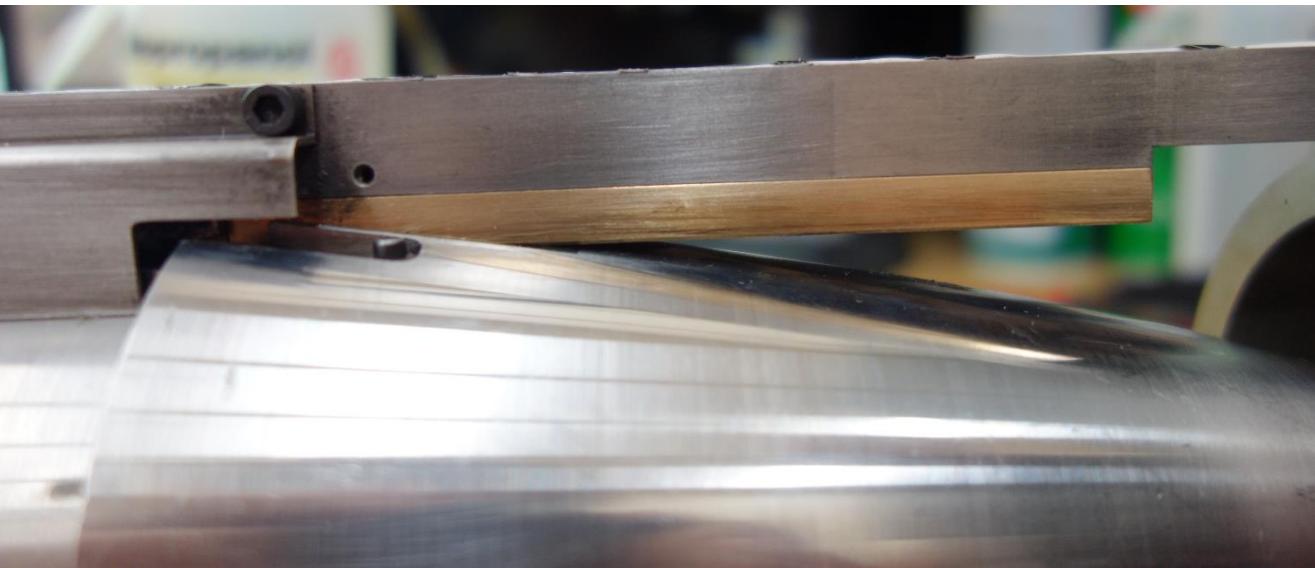
Challenges and Opportunities



Plug galling on
guide rails due to
plug rotation



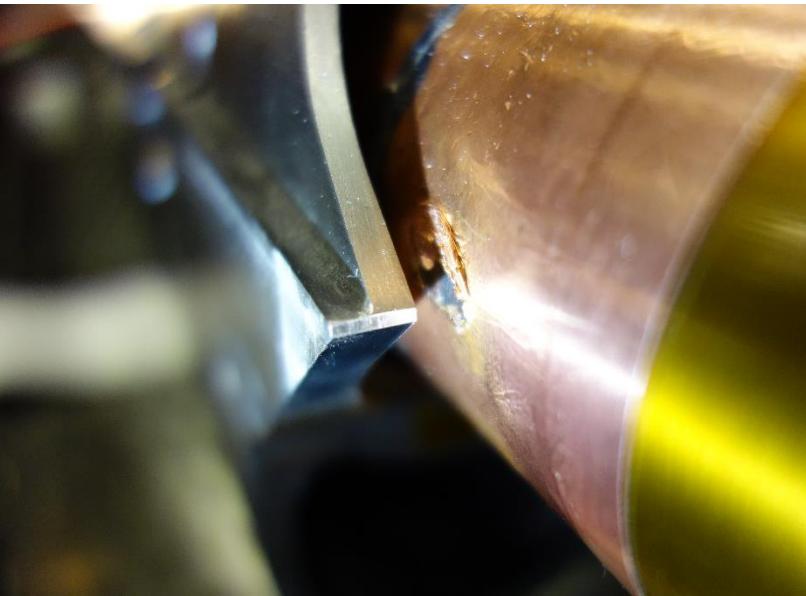
Rail damage left
after plug/rail
seizure



MFP rail
modification to
bronze sliders

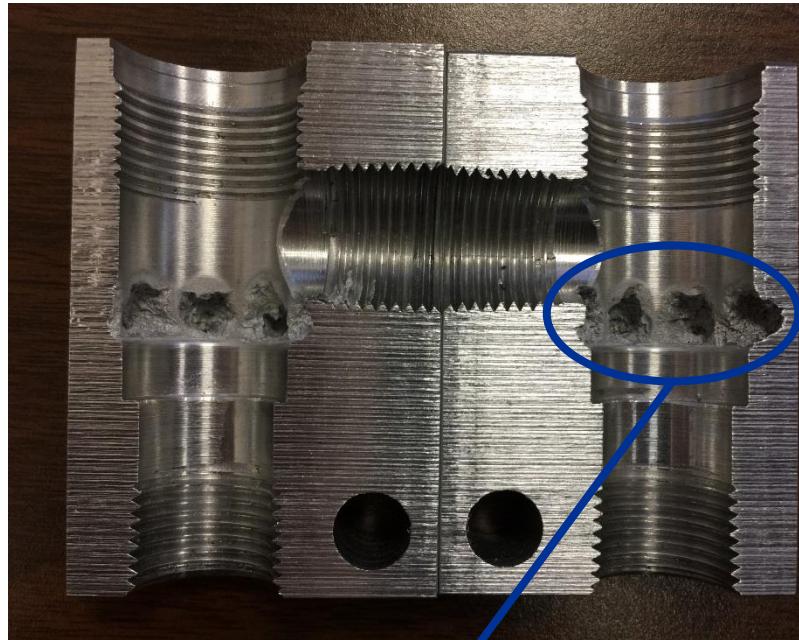


Challenges and Opportunities



Fouling strip damage on model due to moog spool valve failure

Hydraulic relief manifold “wormholing” due to higher pressure cavitation

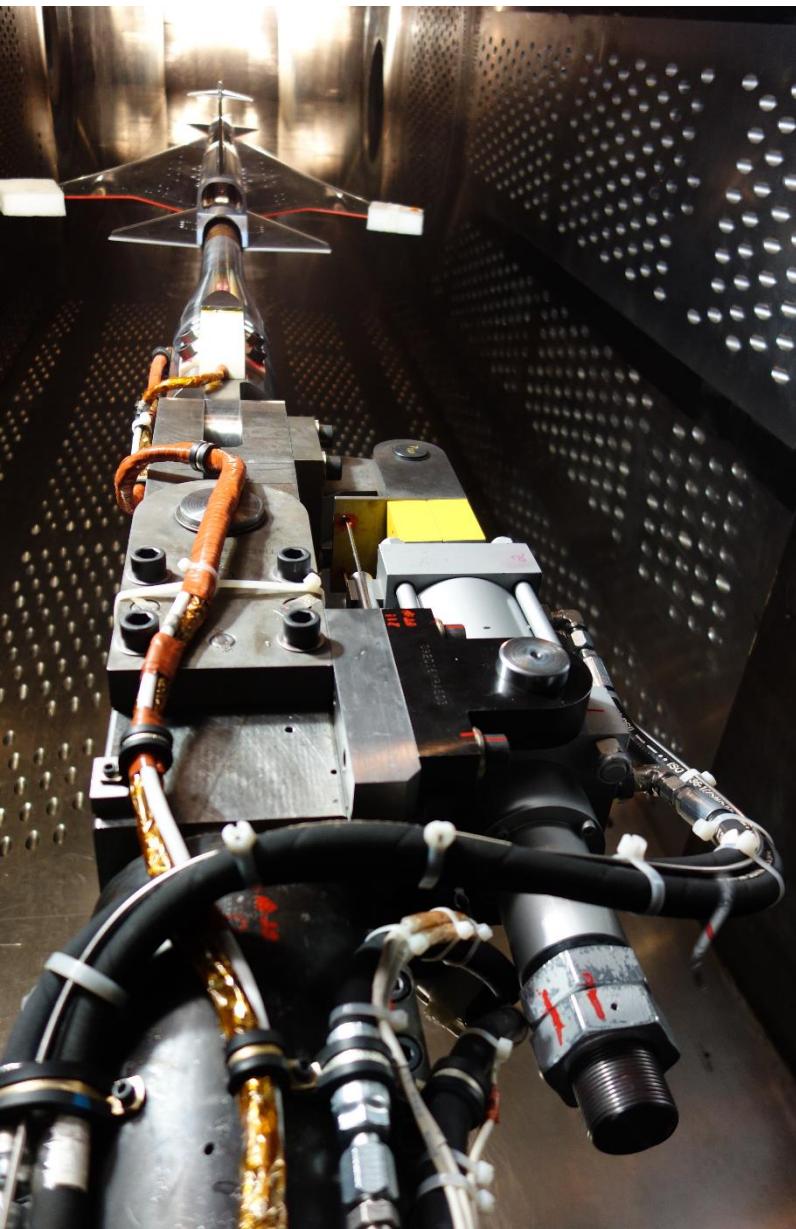


Hydraulic servo control valve o-ring failure causing high pressure hydraulic leak





Challenges and Opportunities

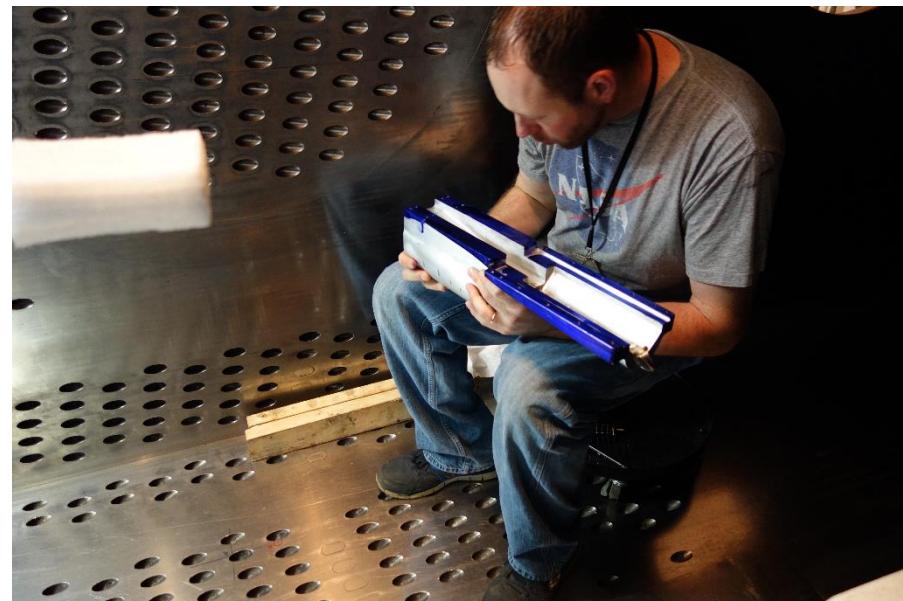


QueSST double-knuckle reinforcement and cylinder sizing to take larger pitching loads



New balance monitoring system

Secondary (new) inlet assembly fit to existing hardware



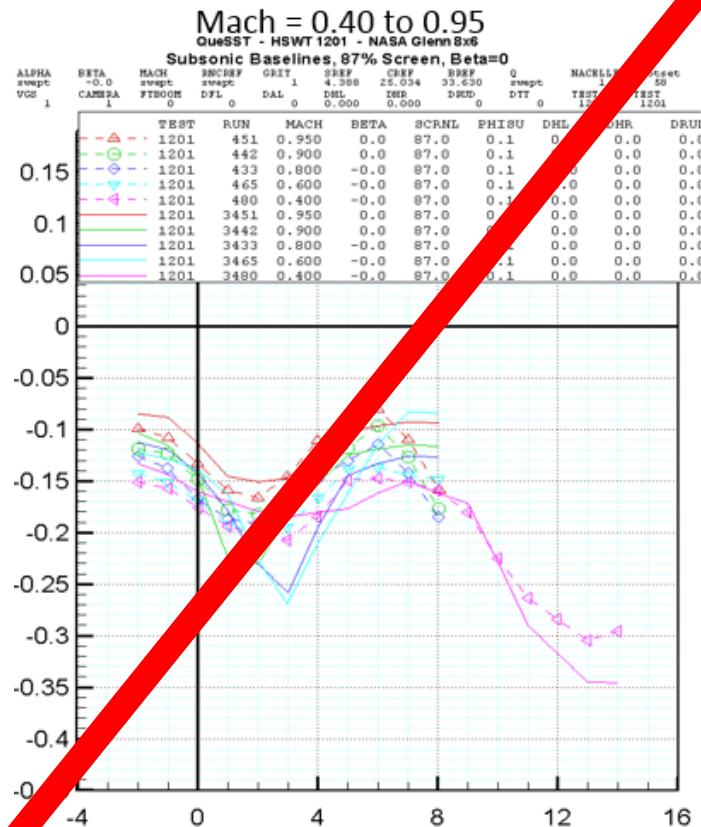


RESULTS: VEHICLE AERODYNAMICS

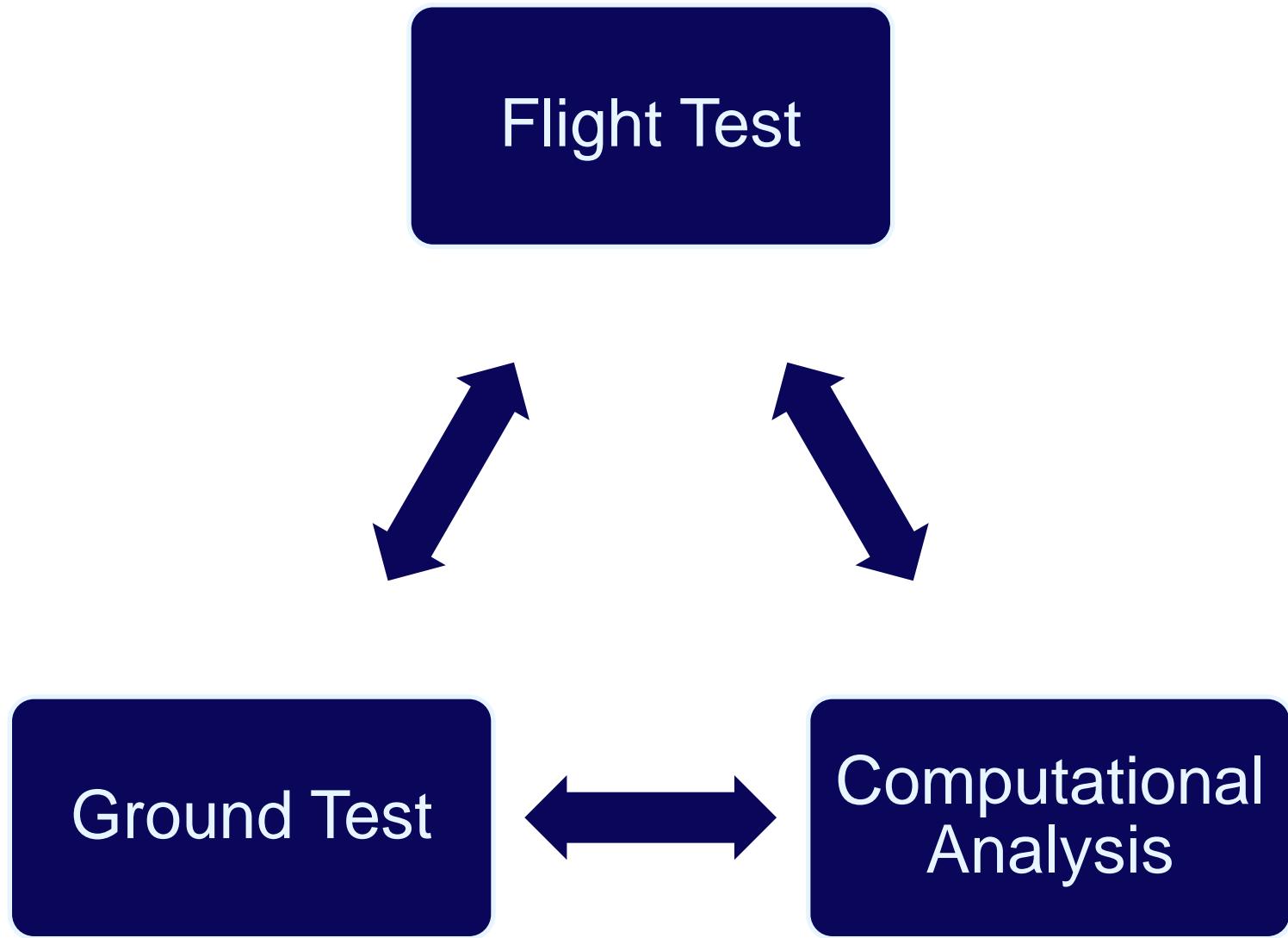


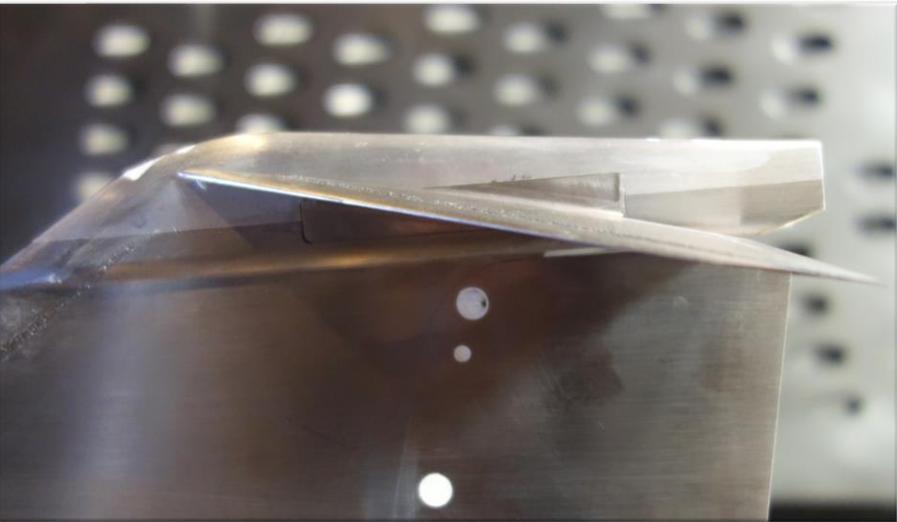
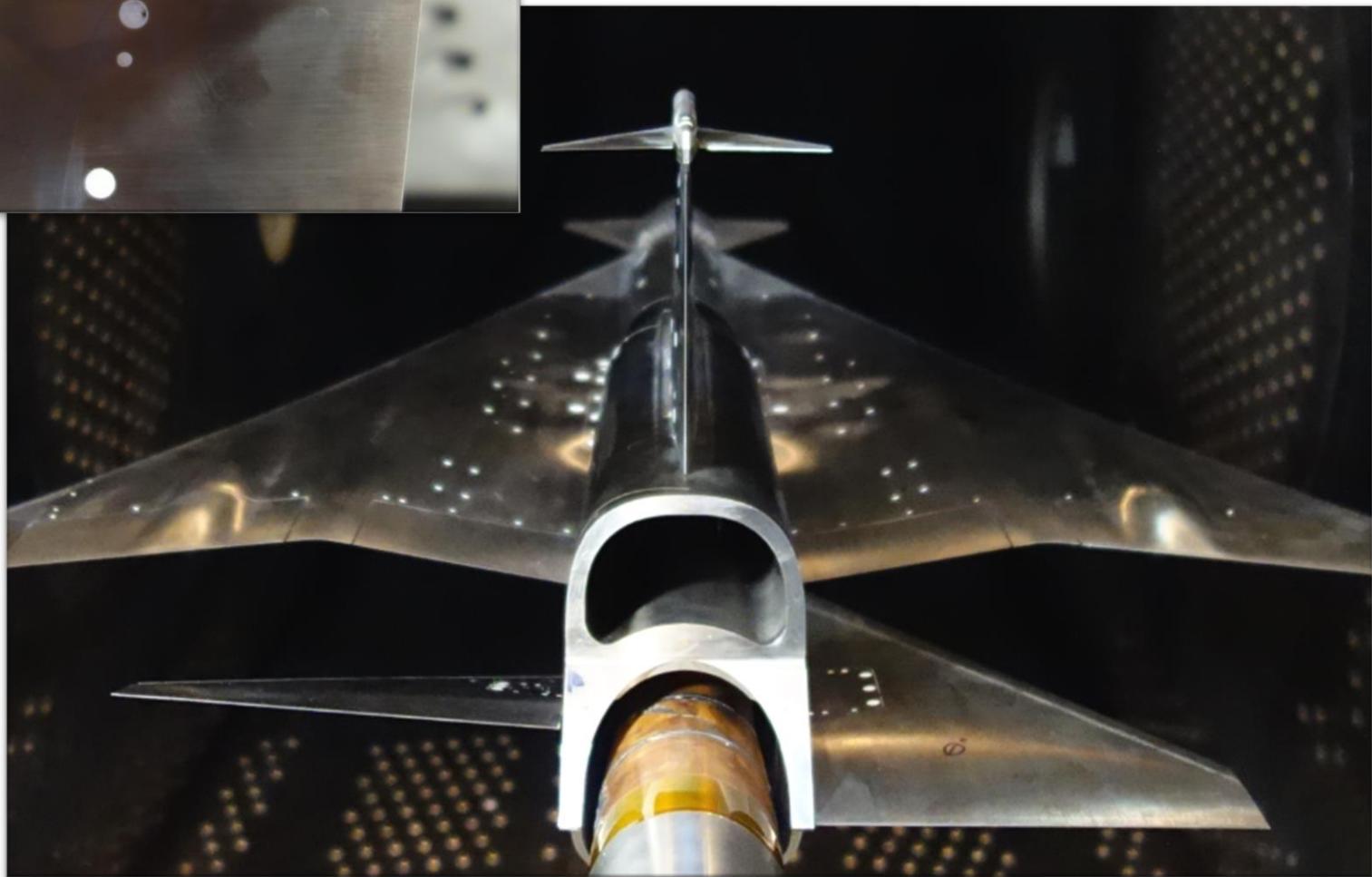
What do engineers want from wind tunnel data?

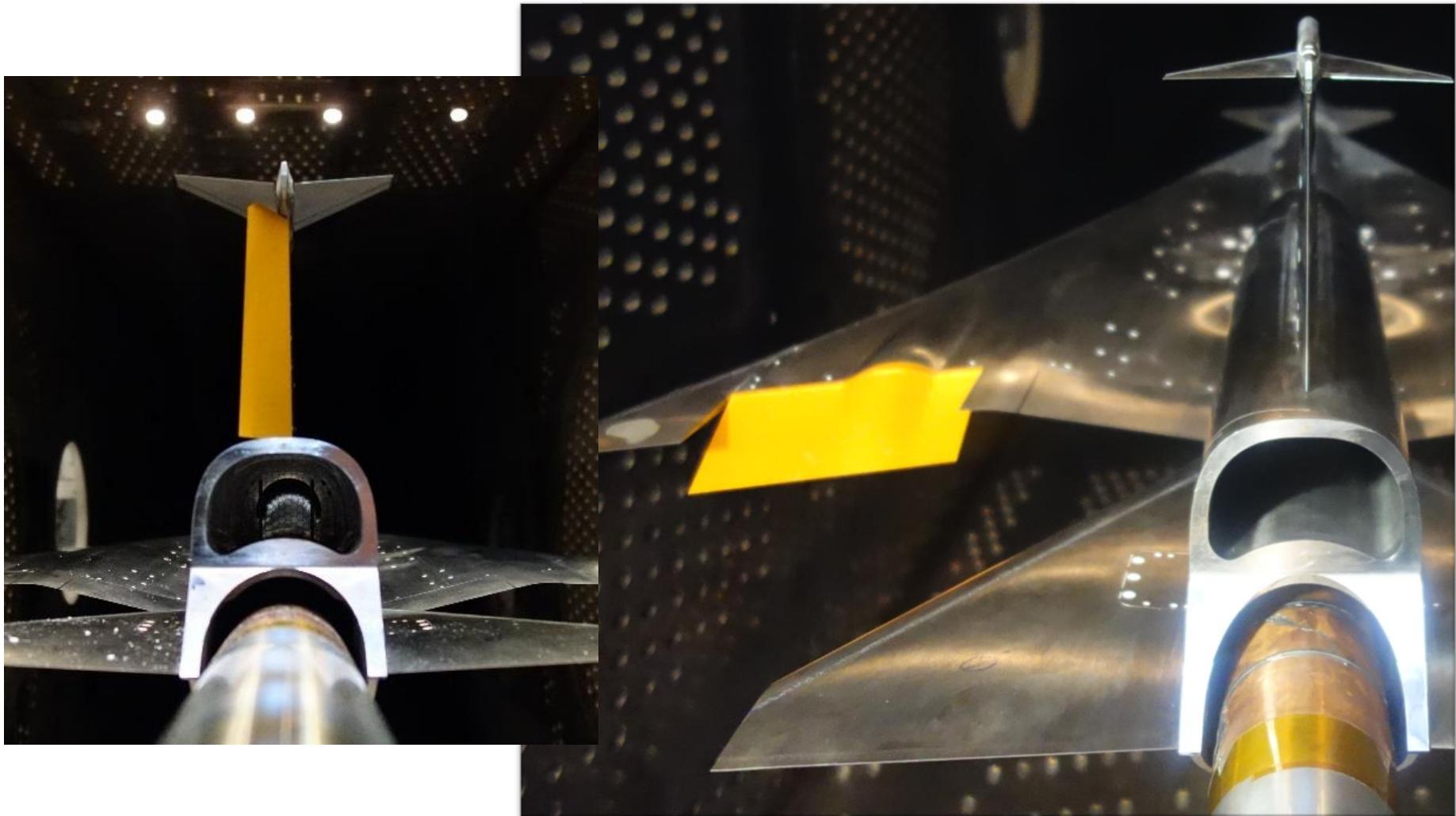
- Compare simulation
- Force measurements
- Surface deflections
- Surface pressure

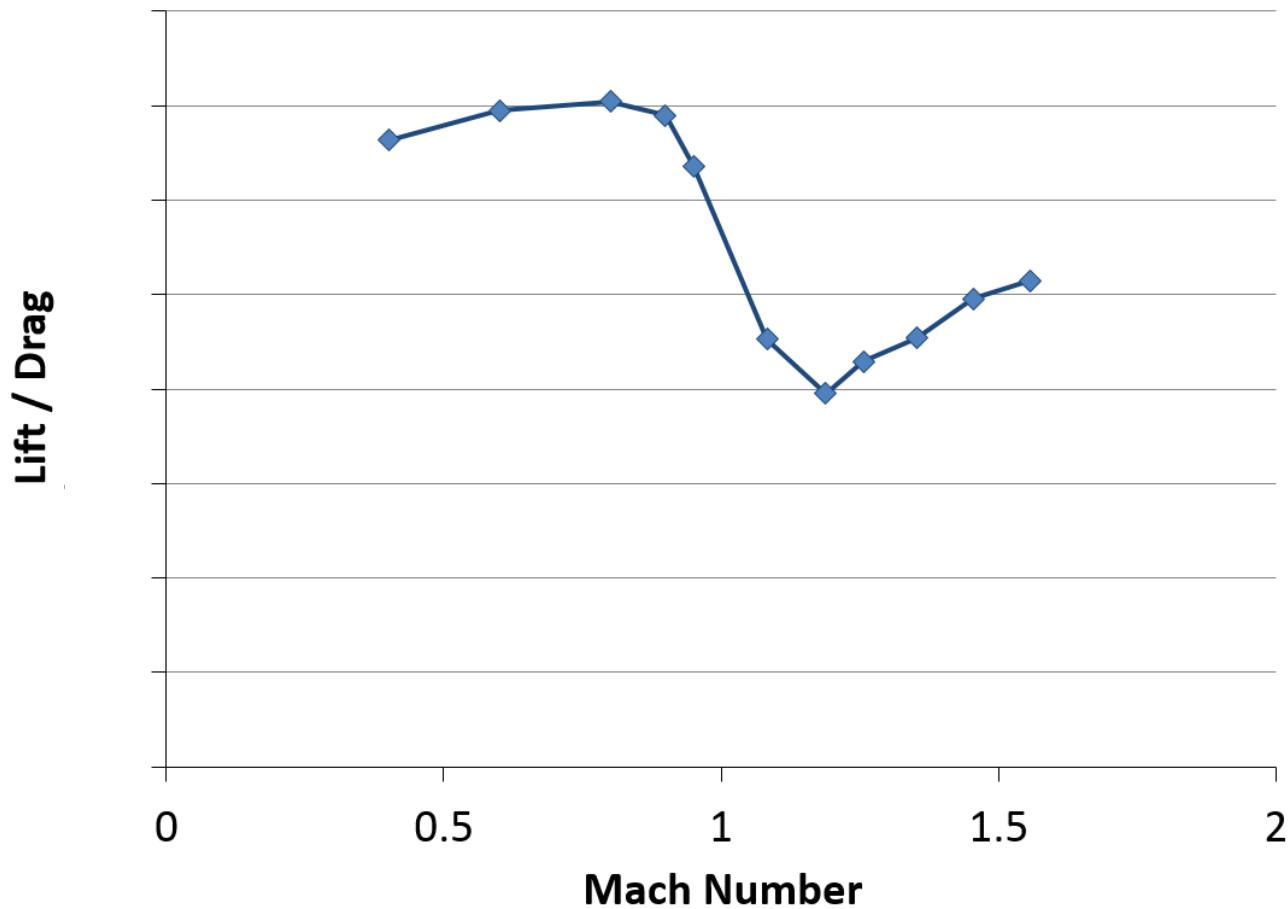


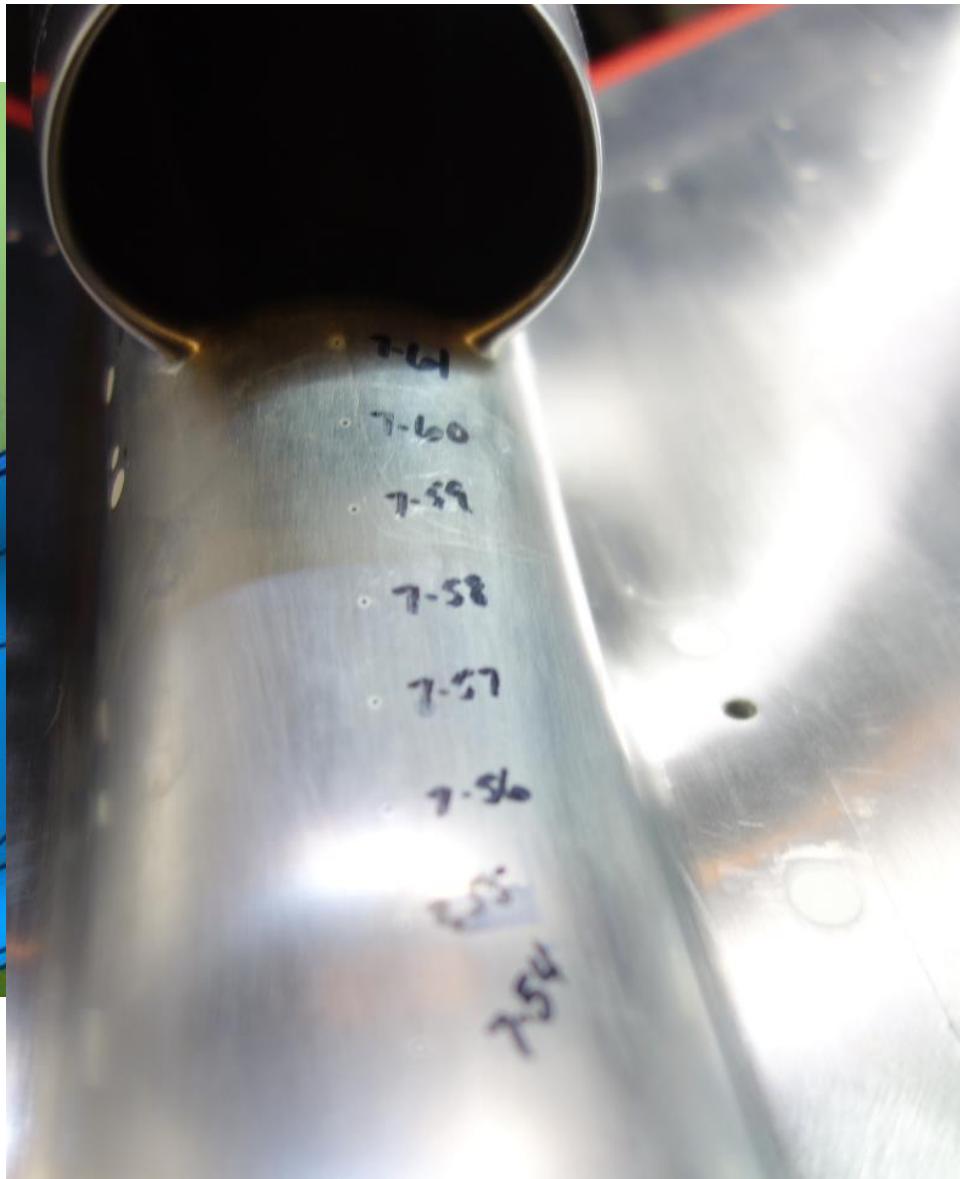
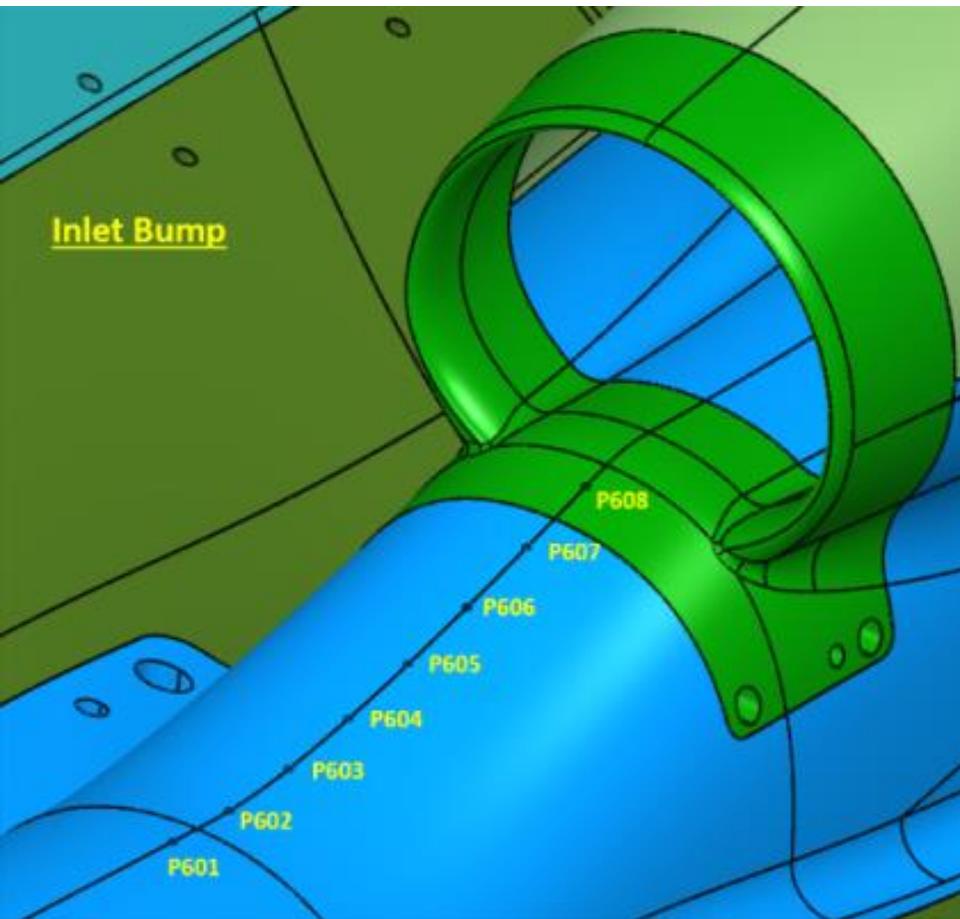
No boring graphs today (maybe 2)





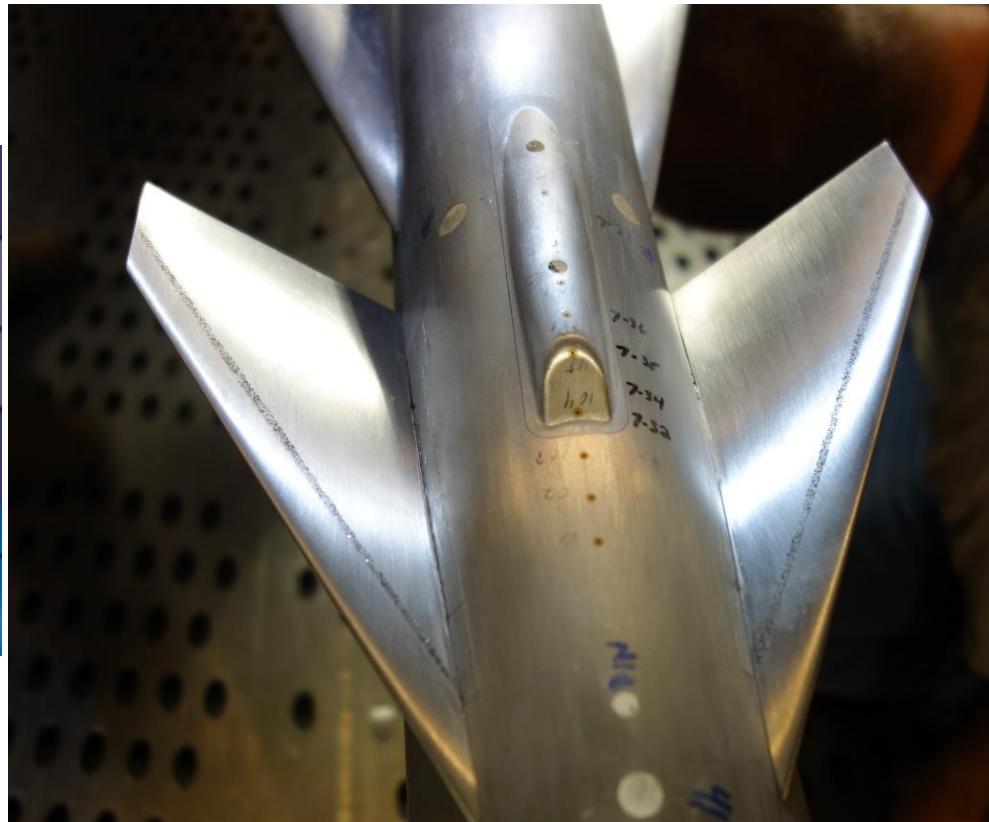
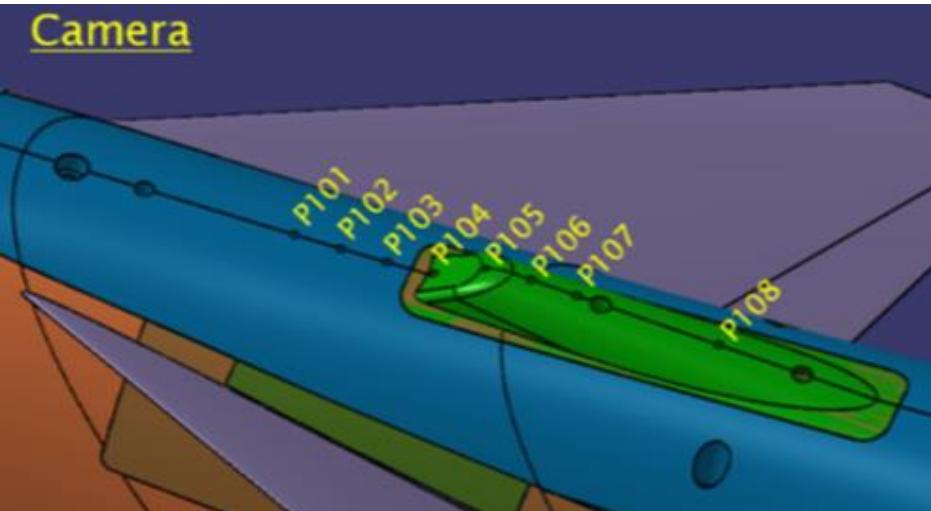


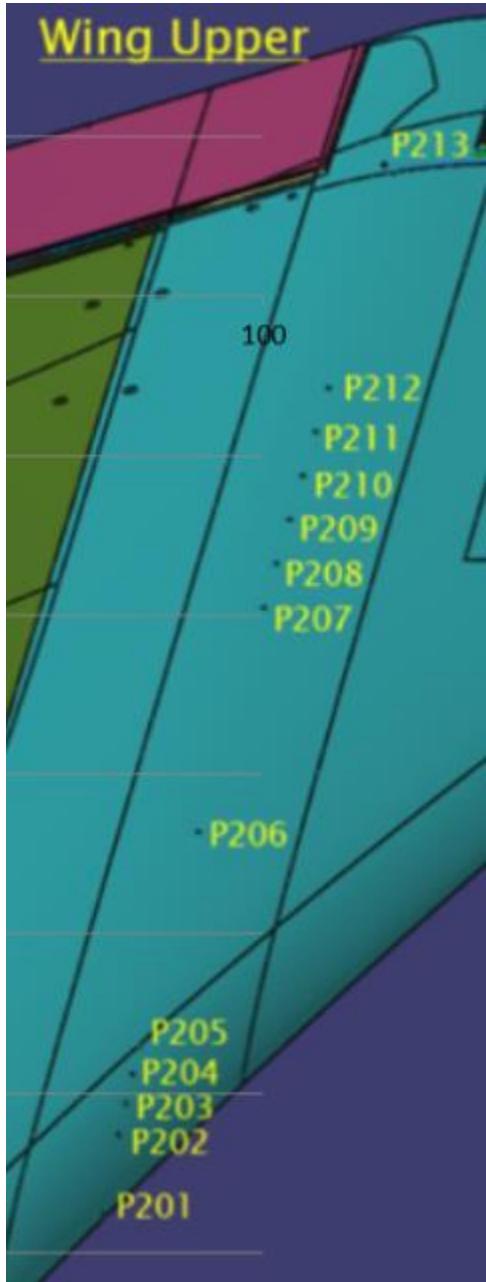


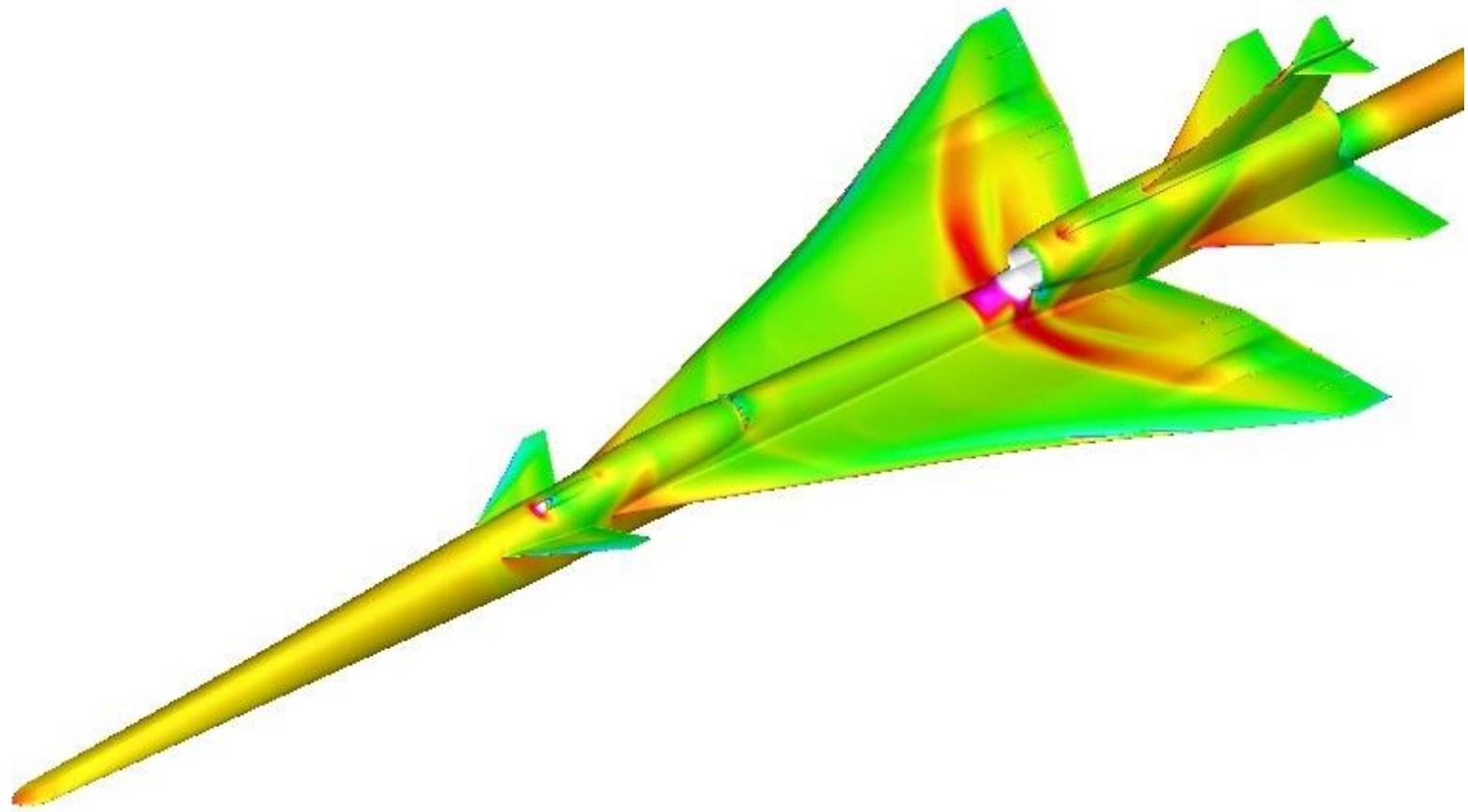




Camera

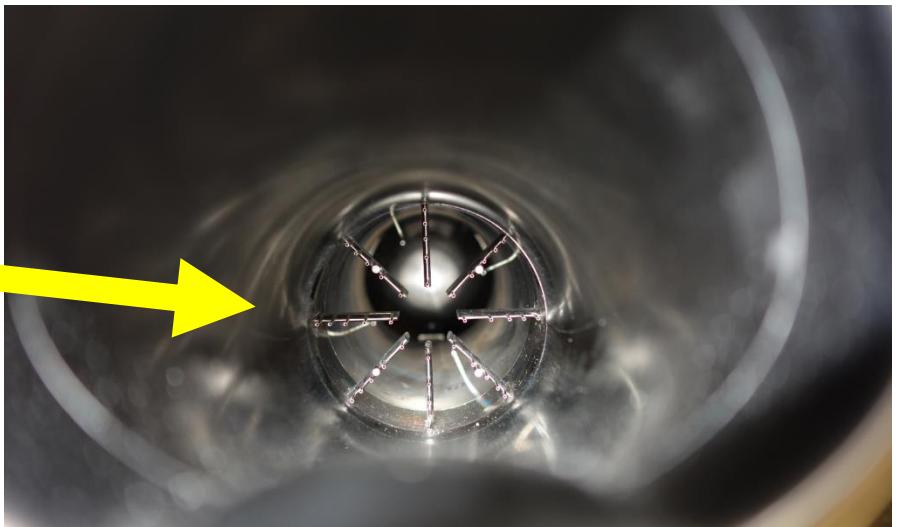


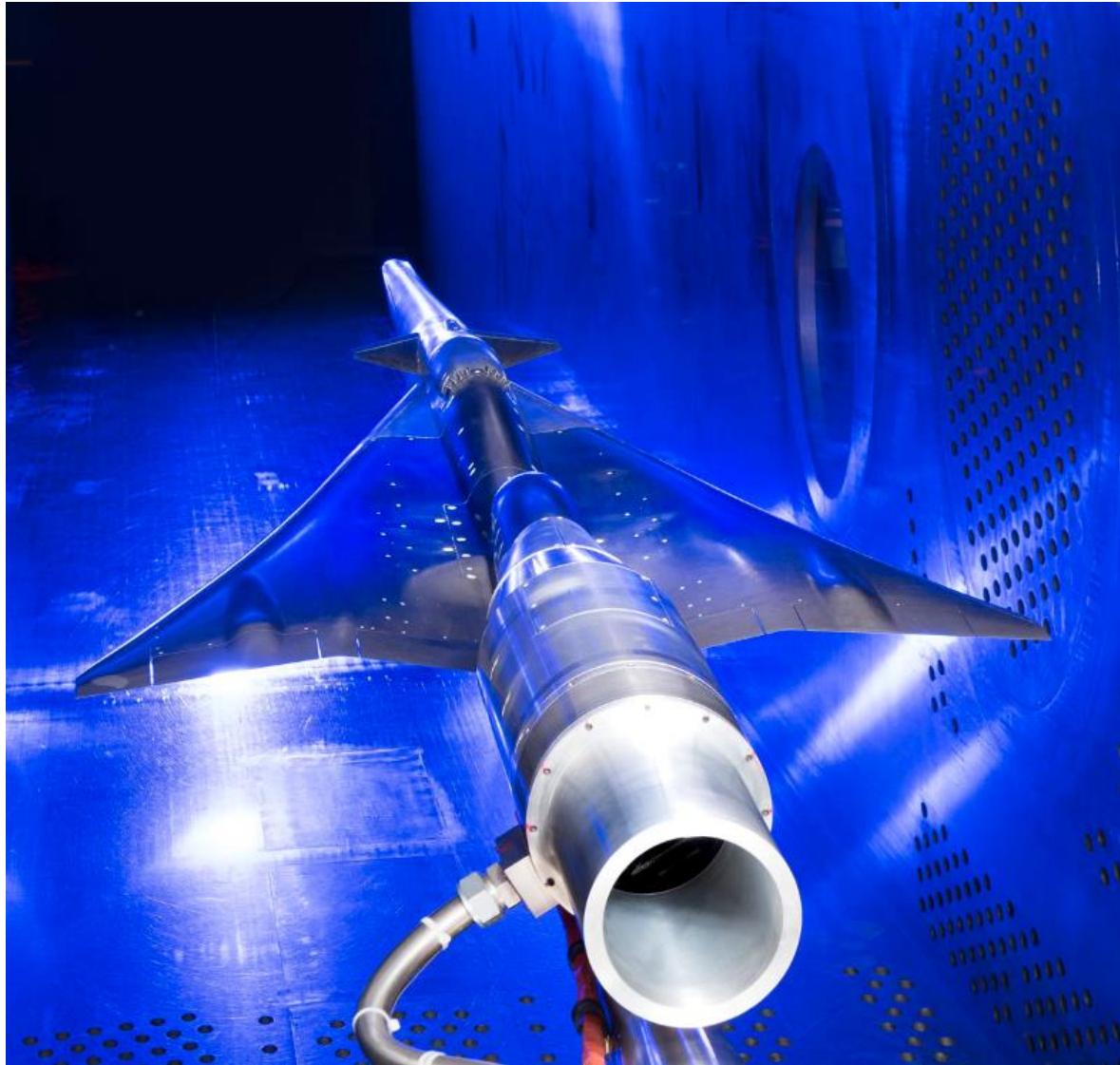


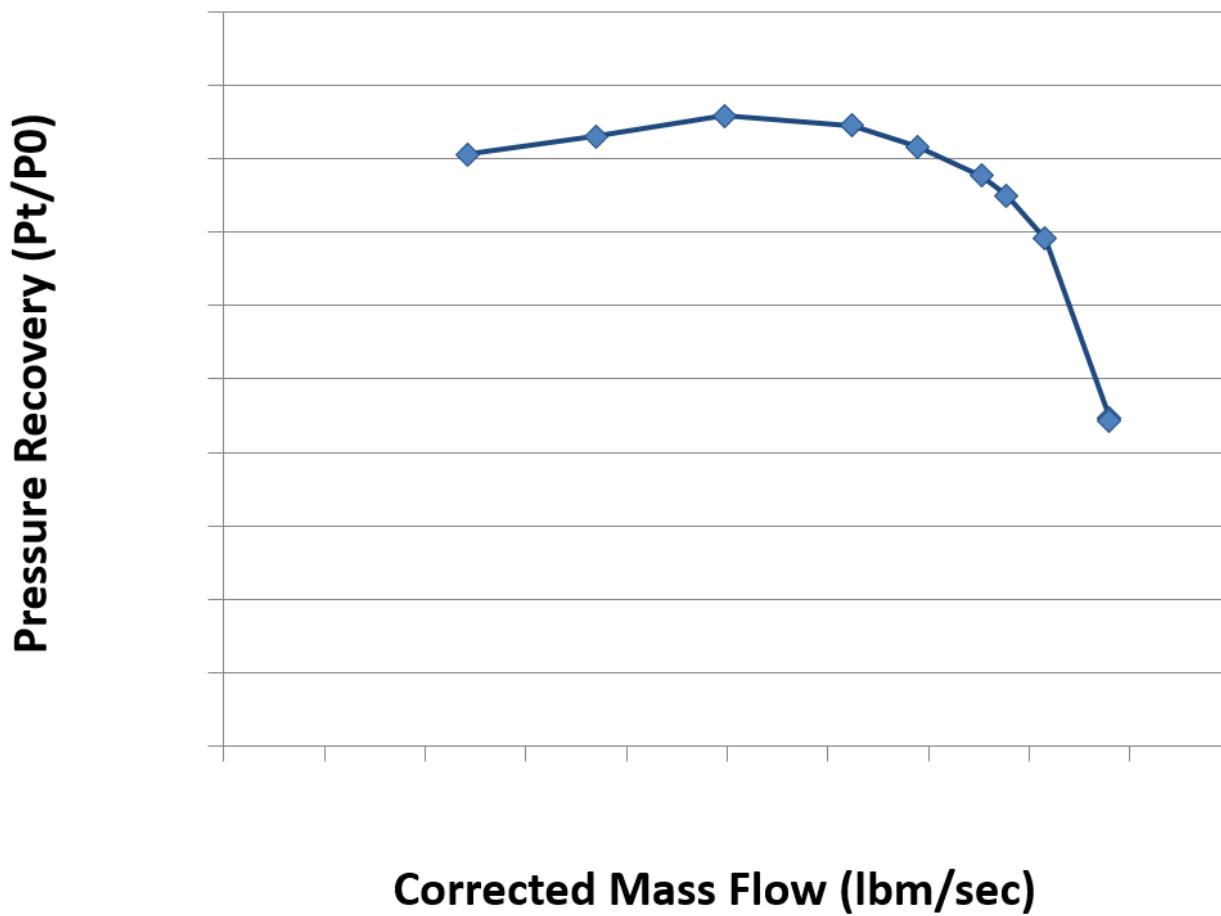


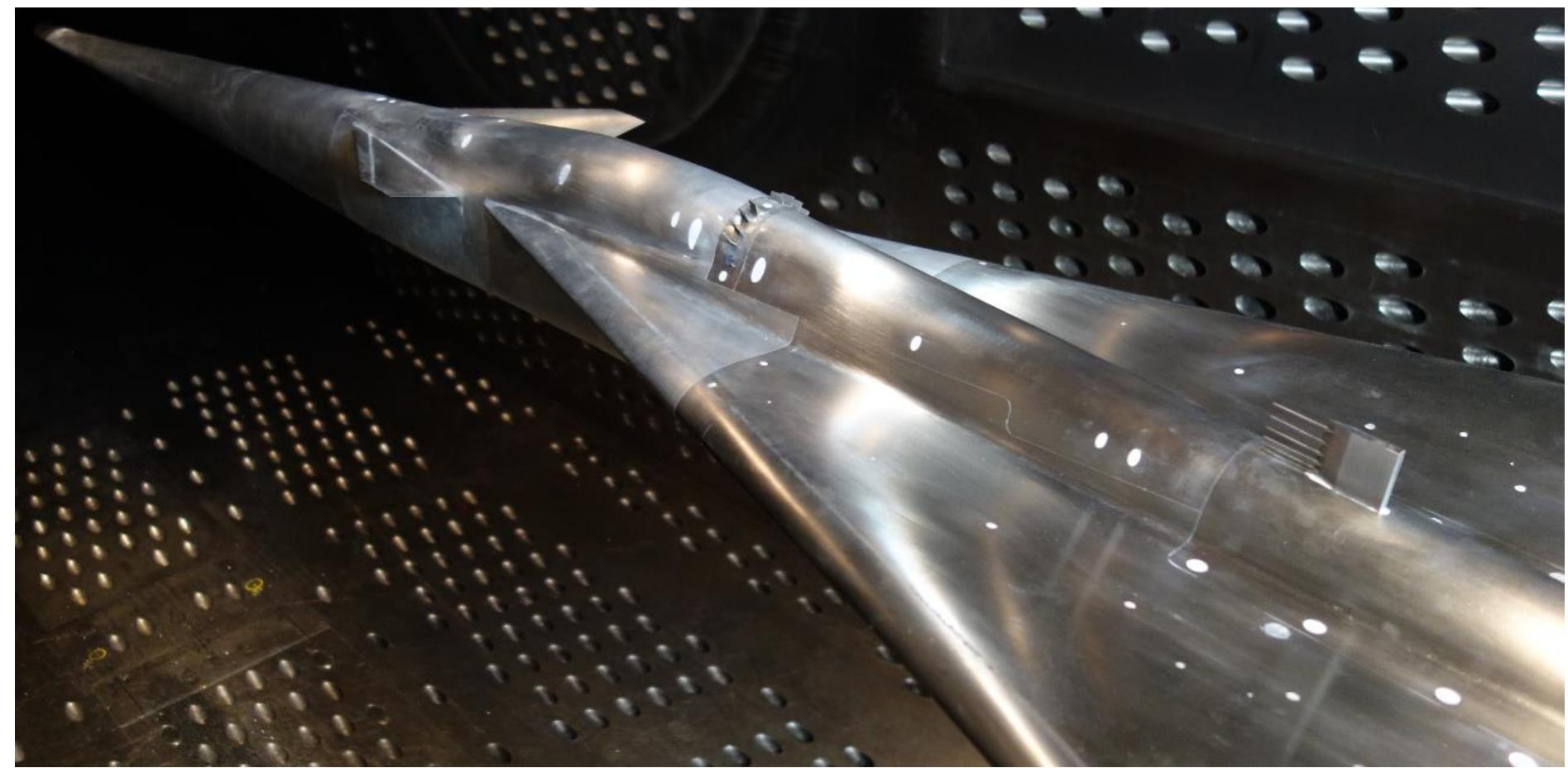


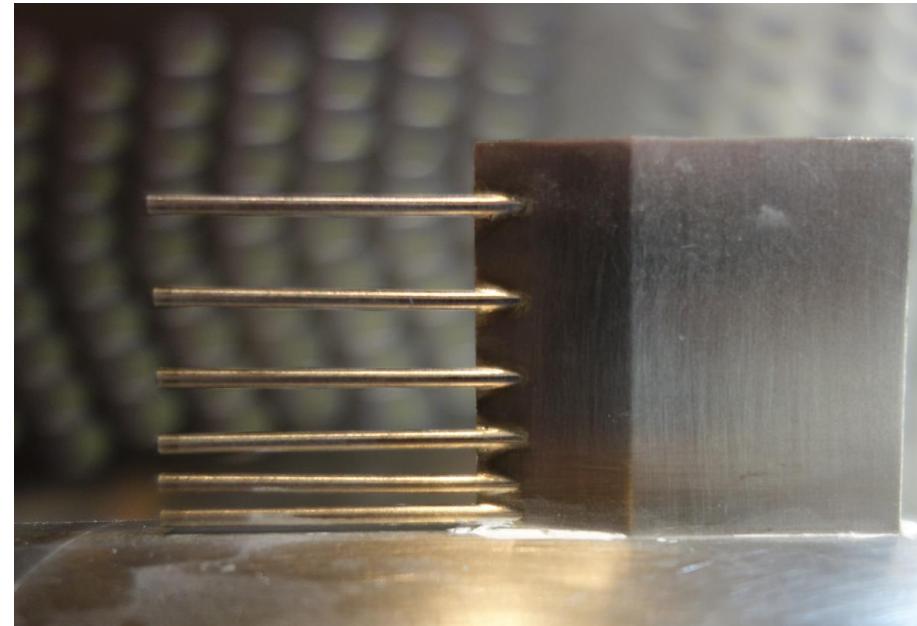
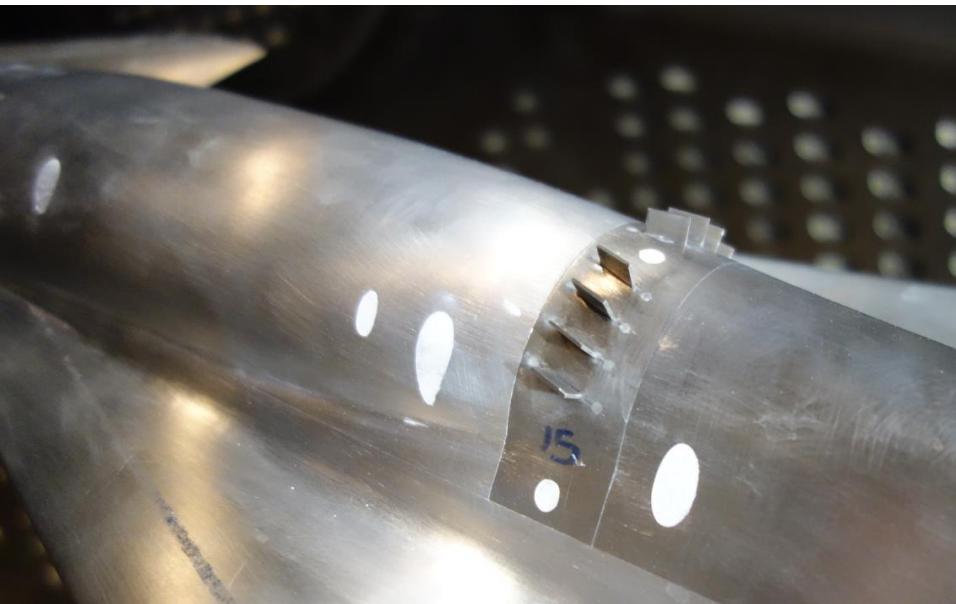
RESULTS: PROPULSION

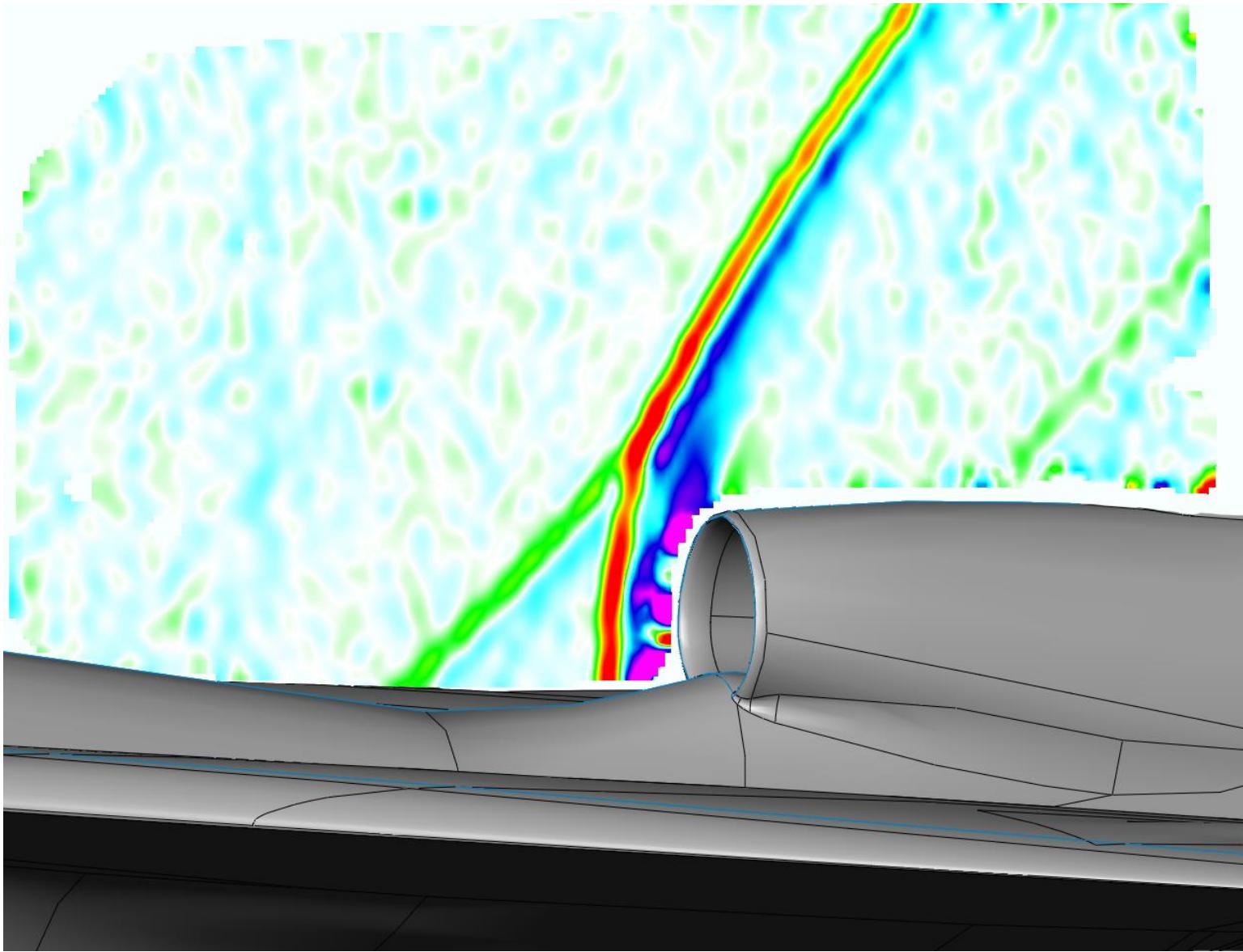


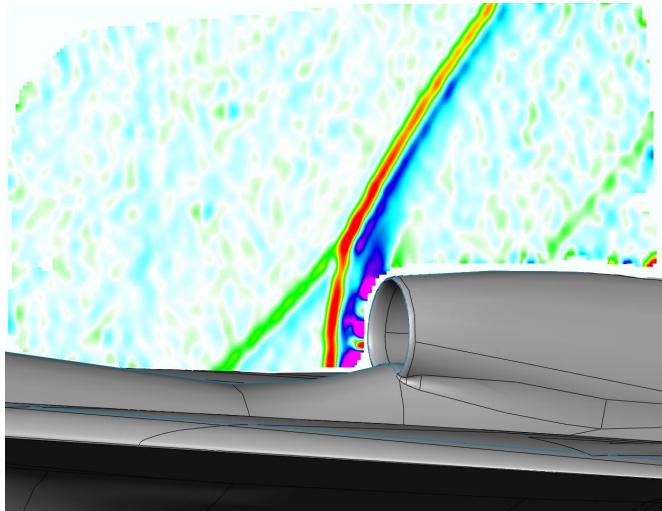


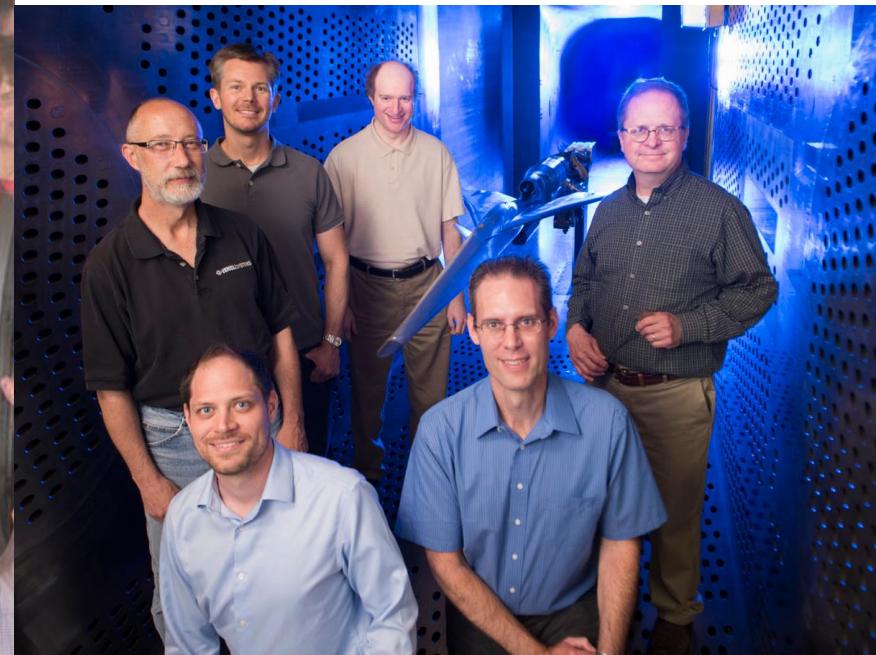














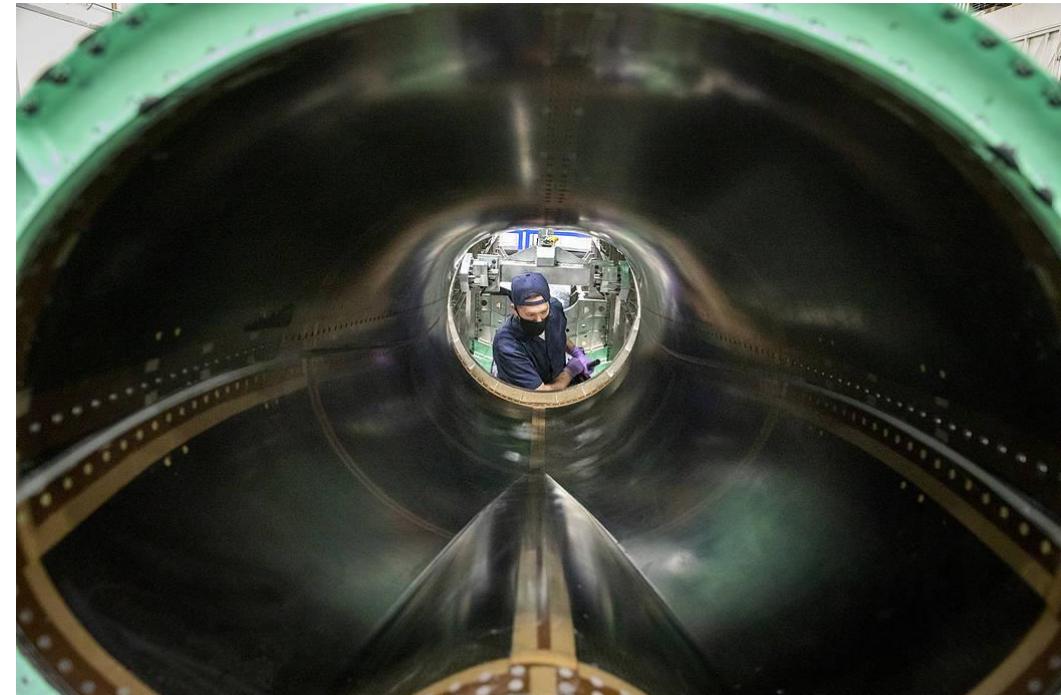


Update

- 2022 is a big year for LBFD
 - Final Assembly of the Vehicle
 - **Ship to Ft. Worth for Loads Test**
 - Air Data Probe 8x6 Wind Tunnel Test
 - Deliveries of NASA systems complete
 - Subsystem Check Outs (SCOs), Proof & Cal Tests, Ground Vibration Test
 - Engine Installation
 - Flight Readiness Review (FRR)



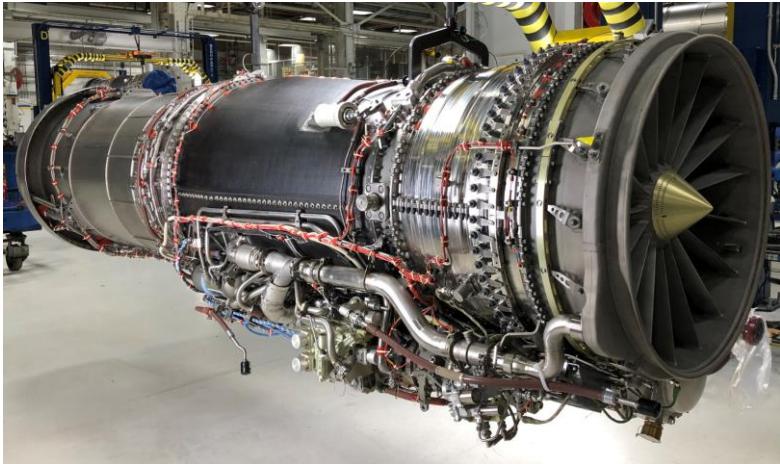






Engines Delivered August 2020

- Two F414-GE-100 engines
- Shipped from GE Lynn MA to AFRC





LBFD Propulsion Team Activities 2021

- Propulsion CFD: plume/aft-deck interaction, hydrazine exhaust
- Engine Field Service Instructions (SiC nozzle flaps)
- Engine flight test instrumentation checkouts
- Propulsion control room preparations/training
- Propulsion cockpit simulator integration
- Engine fit check in the aircraft
- Engine installation and system checkouts
- Flight Readiness Review
- Engine ground testing (in vehicle)
- First flight

AFRC Flight Control Room



AFRC Cockpit Simulator



Tie-down ground testing example



5

6

